



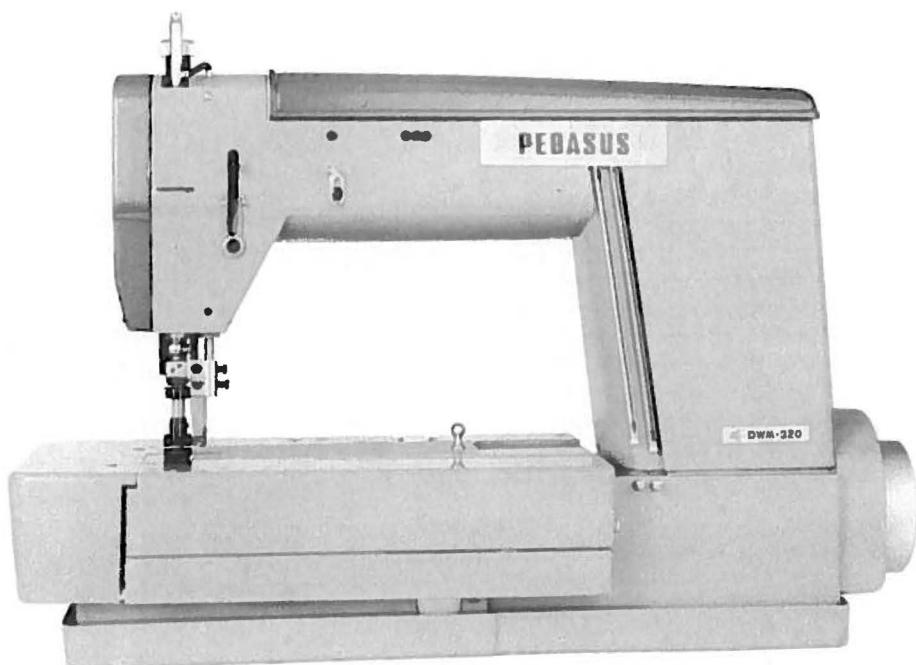
PEGASUS

INDUSTRIAL
SEWING MACHINE

PARTS LIST

MODEL

DWM-320	HIGH SPEED
DWM-330	TWO OR THREE NEEDLE
DWM-320L	INTERLOCK STITCH MACHINES
DVM-220	FOR PLAIN SEAMING,
DVM-220L	TAPE BINDING OR HEMMING
DVM-220S	



MODEL DWM-320

**MIMA SEWING MACHINE CO., LTD.
PEGASUS SEWING MACHINE MFG. CO., LTD.**

OSAKA — JAPAN — TOKYO

IN ORDERING PARTS

This list has been arranged to simplify ordering repair parts for DWM-300 and DVM-200 series machines, on the basis of model DWM-320.

Various sections of the mechanisms are shown on each page. On the pages opposite the illustrations, except page 1, will be found a listing of the parts with their reference numbers, parts numbers, names and the number of pieces required.

Where the parts for other models than model DWM-320 are not the same, the difference for each model is shown on the pages 31 to 35.

All the gauge parts such as needle clamp, needle plate, feed dog and presser foot for each model are illustrated and shown on the pages 36 and 37—List of Gauge Parts.

At the back of this list, a numerical index of all parts is shown. This will facilitate locating the illustration and descriptions when only the part number is known.

In ordering parts from this list, the part number MUST be quoted exactly as it is shown in the second column on the page opposite the illustrations. Reference number should never be used in ordering parts.

部品表御利用に際して

本部品表はDWM-320型を基本にDWM-300、DVM-200シリーズミシンの修理用部品を容易に御利用頂ける様編集されている。

機構別に各頁に収録され、部品図解頁（左開き）の反対頁（右開き）には参照番号、部品番号、名称、使用数量の順で記載されている。

DWM-320型と異なる他の機種の専用部品は31頁から35頁にわたり各機種毎に分類、記載されている。

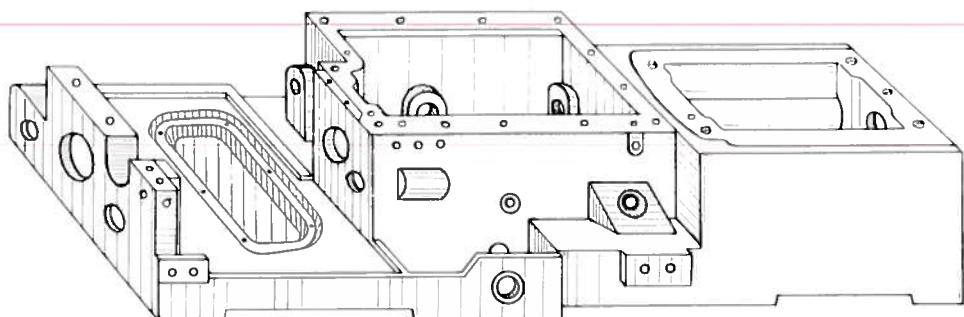
全ての機種の針株、針板、送り歯、押エ等のゲージパーツは36頁、37頁のゲージパーツ表に収録されている。

本部品表の最終頁（40、41頁）には部品番号索引表を付し、部品番号のみでその図解、名称等が容易に引き出せる。

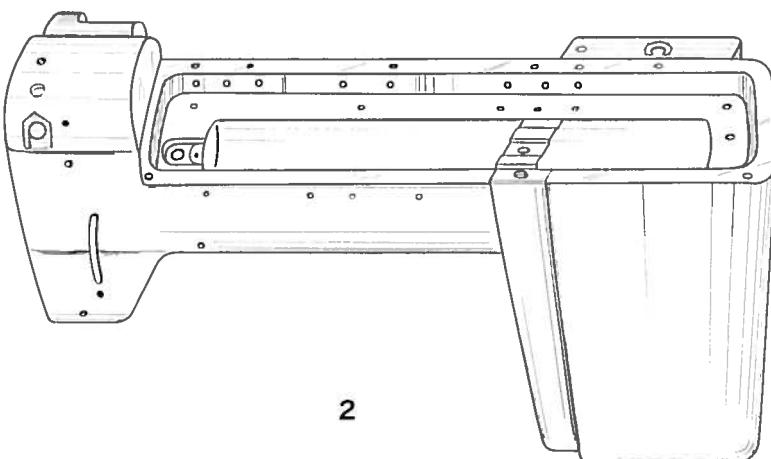
本部品表に基き部品御注文の際、参照番号は絶対に使用されず必ず部品番号のみを明示下さい。

CONTENTS

	目 次	PAGE 頁
MACHINE ARM-BED	アームベッド・機構.....	1
PULLEY AND MAIN SHAFT MECHANISM	主軸機構.....	2 ~ 3
NEEDLE BAR DRIVE MECHANISM	針棒機構(1).....	4 ~ 5
NEEDLE BAR & THREADING PARTS	針棒機構(2).....	6 ~ 7
LOOPER DRIVE MECHANISM	ルーパー機構(1).....	8 ~ 9
LOOPER DRIVE & THREADING PARTS	ルーパー機構(2).....	10 ~ 11
MAIN & DIFFERENTIAL FEED MECHANISM (1)	送り機構(1).....	12 ~ 13
MAIN & DIFFERENTIAL FEED MECHANISM (2)	送り機構(2).....	14 ~ 15
PRESSER FOOT & LIFTING MECHANISM	押エ機構.....	16 ~ 17
SPREADER DRIVE MECHANISM (FOR DWM-300 SERIES ONLY)	飾り振り機構 (DWMシリーズ専用) (1)	18 ~ 19
SPREADER DRIVE & THREADING PARTS	飾り振り機構 (DWMシリーズ専用) (2)	20 ~ 21
MAIN FRAME & MISCELLANEOUS COVERS (1)	カバー外装関係機構(1).....	22 ~ 23
MAIN FRAME & MISCELLANEOUS COVERS (2)	カバー外装関係機構(2).....	24 ~ 25
OILING AND MISCELLANEOUS PARTS (1)	給排油機構(1).....	26 ~ 27
OILING AND MISCELLANEOUS PARTS (2)	給排油機構(2).....	28 ~ 29
PARTS FOR MODEL DWM-330, DWM-320L, DVM-220L & DVM-220 ONLY	DWM-330, DWM-320L, DVM-220L, DVM-220型専用部品	30 ~ 31
PARTS FOR MODEL DVM-220S ONLY (1)	DVM-220S型専用部品(1)	32 ~ 33
PARTS FOR MODEL DVM-220S ONLY (2)	DVM-220S型専用部品(2)	34 ~ 35
LIST OF GAUGE PARTS	ゲージ・パーツ表	36 ~ 37
ACCESSORIES	付属品	38 ~ 39
NUMERICAL INDEX OF PARTS	部品番号索引	40 ~ 41



1



2



3



4

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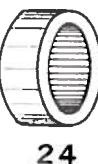
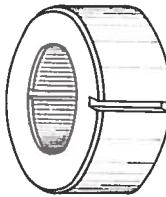
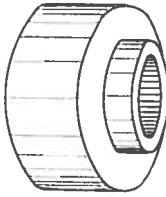
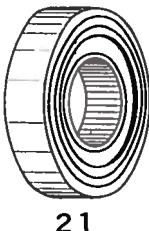
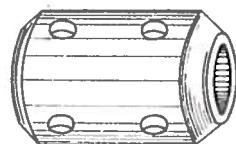
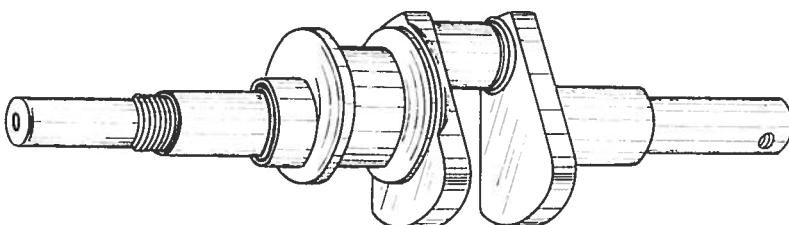
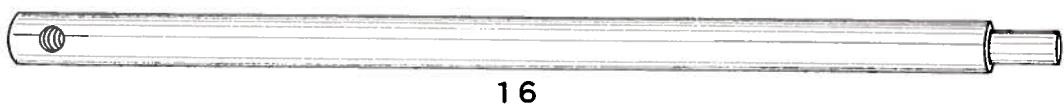
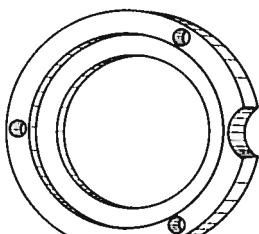
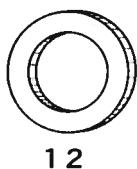
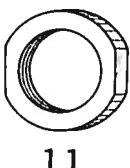
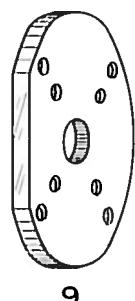
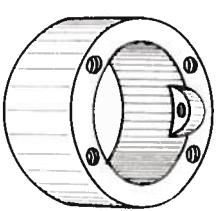
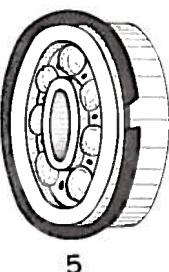
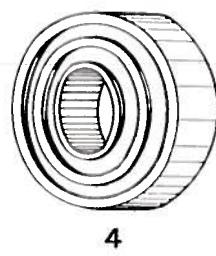
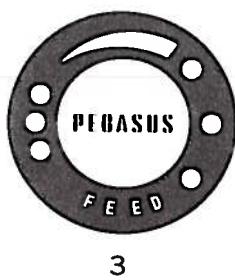
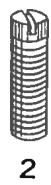
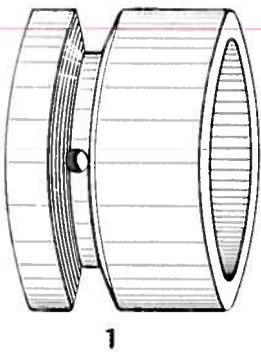
5

 DWM-320

6

MACHINE ARM-BED アーム・ベッド機構

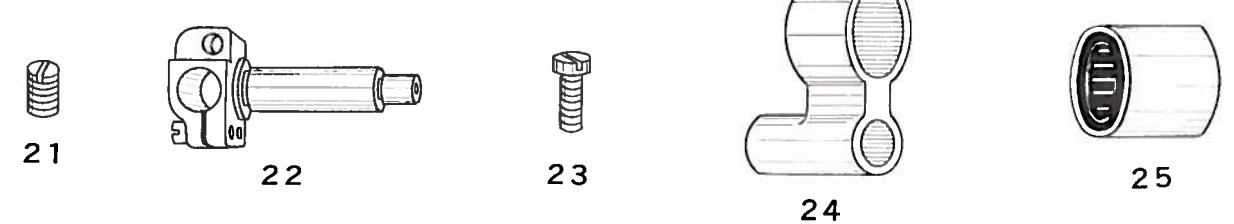
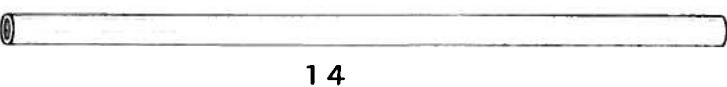
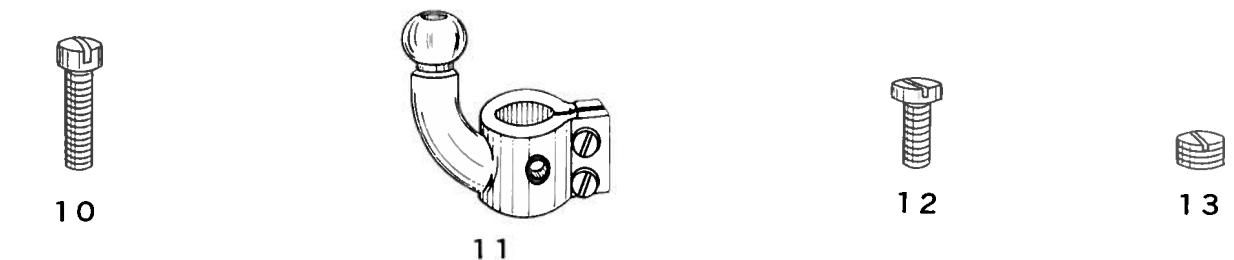
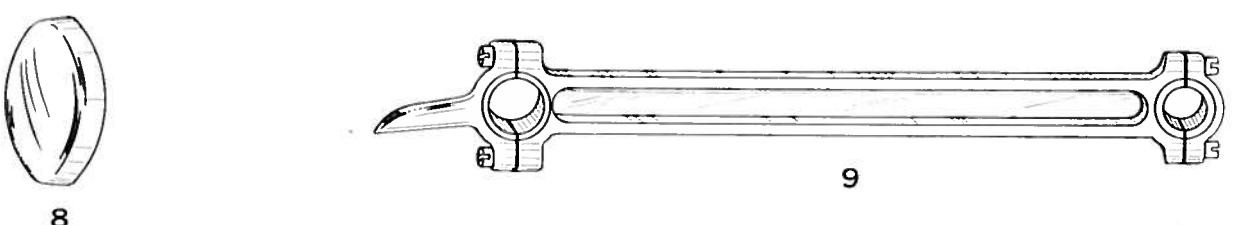
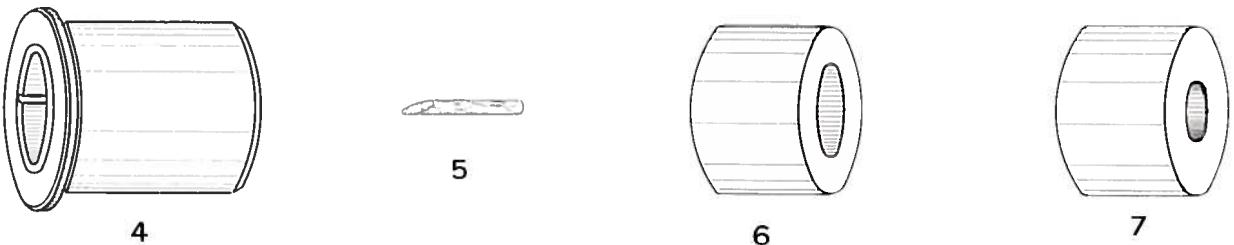
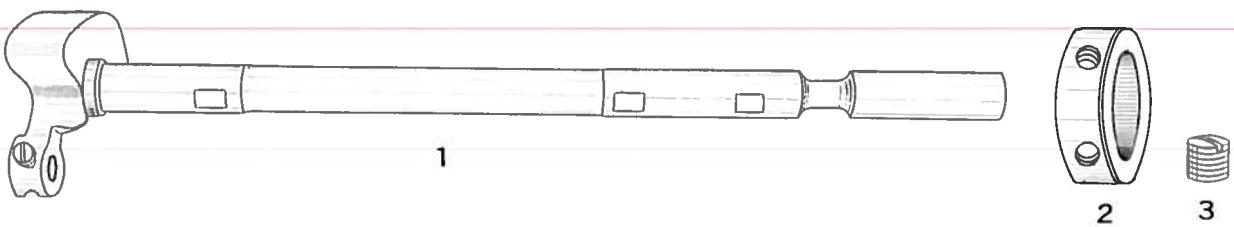
Ref. No.	Parts No.	Name	名 称	Qt.
参照番号	部品番号			数量
1	201502B	Machine bed	ベッド	1
2	201974	" arm	アーム	1
3	5100	" " screw	タ 締付ネジ	4
4	201505A	" " pin	タ 打込ビン	1
5	201506	Name plate	銘板	1
6	201943	Model plate (DWM-320)	形式板 (DWM-320)	1



PULLEY & MAIN SHAFT MACHANISM

主 軸 機 構

Ref. No.	Parts No.	Name	名 称	Qt.
参照番号	部品番号			数量
1	201509B	Pulley	Vベルト用ブーリー	1
2	5051	" screw	タ 止ネジ	2
3	201511B	" hole cover	ブーリー銘板	1
4	201512	" shaft bearing (right)	ベアリング(止メ輪ナシ)	1
5	201513	" " bearing (left)	タ (止メ輪付)	1
6	201808A	" " " housing	タハウジング	1
7	201516	" " " cover (right) oil seal	タタ蓋パッキン	1
8	2133-1	" " " screw	タ 止ネジ	4
9	201809A	" " " cover (right)	タ 蓋	1
10	2133-1	" " " " (") screw	タタタ止ネジ	4
11	201810	" " " nut	タ 締付ナット	1
12	201517	" " " spacer	タ 中間リング	1
13	201515	" " " housing cover (left)	タ止板	1
14	5002	" " " " (") screw	タタ止ネジ	3
15	201514	" " " spring washer	タ押シ皿バネ	4
16	201520C	Main shaft	下シャフト(左)	1
17	201521A	Pulley shaft	タ(右)	1
18	201522	Main and pulley shaft coupling	下シャフト繋手	1
19	2022	" " " " set screw	タタ止ネジ(先ナシ)	2
20	5159	" " " " spot screw	タタタ(先有)	2
21	201523A	Main shaft bearing	タ軸受左(ベアリング)	1
22	201524B	" " oil sump bushing (left)	タ中	1
23	201525A	" " " " bushing (right)	タ右	1
24	200986	" " counter balance spacer	ベアリング抜ケ止メカラー	1



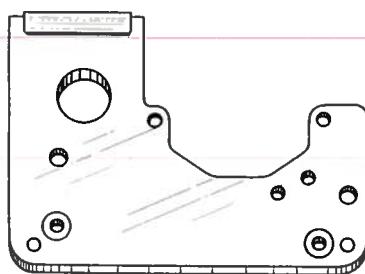
NEEDLE BAR DRIVE MECHANISM

針棒機構 (1)

Ref. No.	Parts No.	Name	名 称	Qt. 数量
参照番号	部品番号			
1	201807A	Arm shaft	上シャフト	1
2	201527	" " collar	タスラストカラー	2
3	1448	" " " set screw	タ 止ネジ	4
4	201950	" " bushing (left)	タ ブッシュ(左)	1
5	201955	" " " (") oil wick	タ タ タ 給油フェルト	1
6	201529	" " bushing (center)	上シャフト ブッシュ(中)	1
7	201529	" " bushing (right)	タ (右)	1
8	201531	" " (") plug	タ 穴蓋	1
9	201532	" " connecting rod	針棒上下ロッド	1
10	2133-1	" " " " cap screw	タ 止ネジ	4
11	201533	" " " " drive arm	針棒上下クランク	1
12	2902	" " " " clamp screw	タ 締ネジ	2
13	2913-2	" " " " set screw	タ 位置決ネジ	1
14	201535	Needle bar	針棒	1
15	201537	" " thread eyelet	タ 糸道	1
16	5064	" " " " screw	タ 止ネジ	1
17	201538	" chuck thread guide	針株糸道	1
18	1457-1	" " " " screw	タ 止ネジ	1
19	5167	" screw	針止ネジ	2
20	201539	" bar bushing	針棒ブッシュ	2
21	1458	" " " screw	タ 止ネジ	2
22	201541	" connecting bracket	針棒抱キ	1
23	2924	" " " " clamp screw	タ 締ネジ	2
24	201542A	" " drive link	針棒リンク	1
25	201892	" " " " bearing	タ ニードルベアリング	1
26	201543A	" " " stud	タ ピン	1
27	5048	" " " " screw (hex. head)	タ 止ネジ(頭付)	1
28	5060	" " " " screw	タ (頭ナシ)	1
29	201544	" " guide	針棒案内板	1
30	1170-1	" " " screw	タ 止ネジ	4



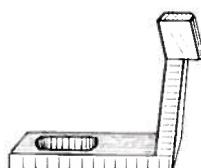
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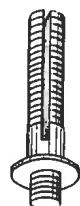
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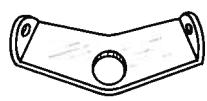
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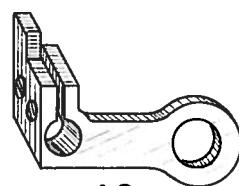
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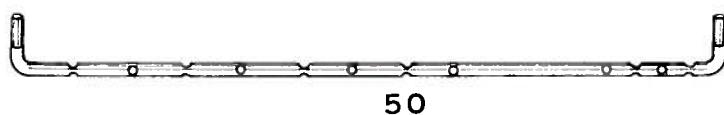
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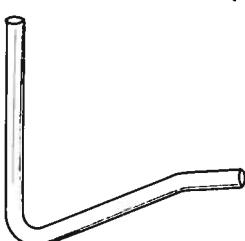
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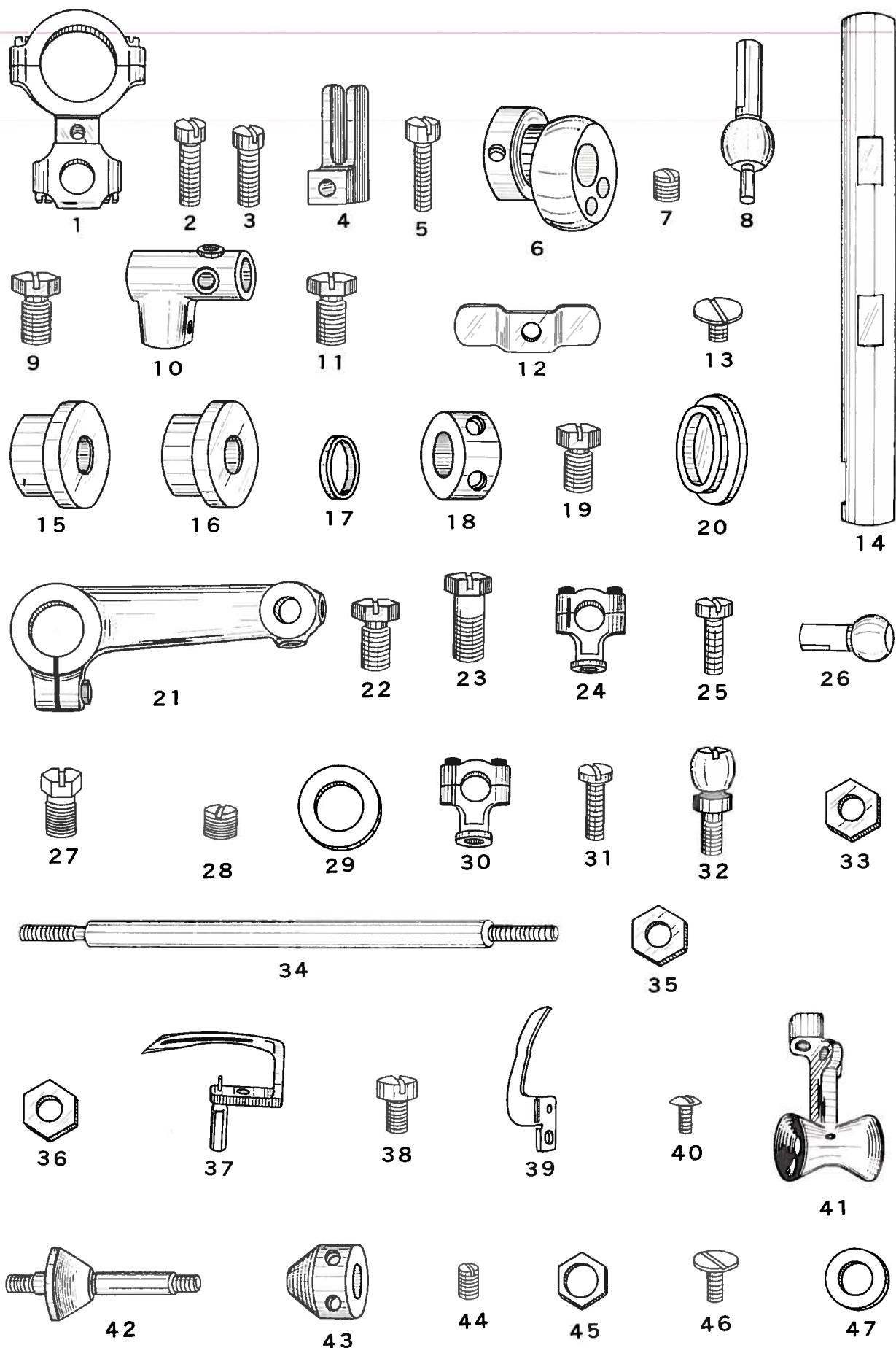


56

NEEDLE BAR & THREADING PARTS

針 棒 機 構 (2)

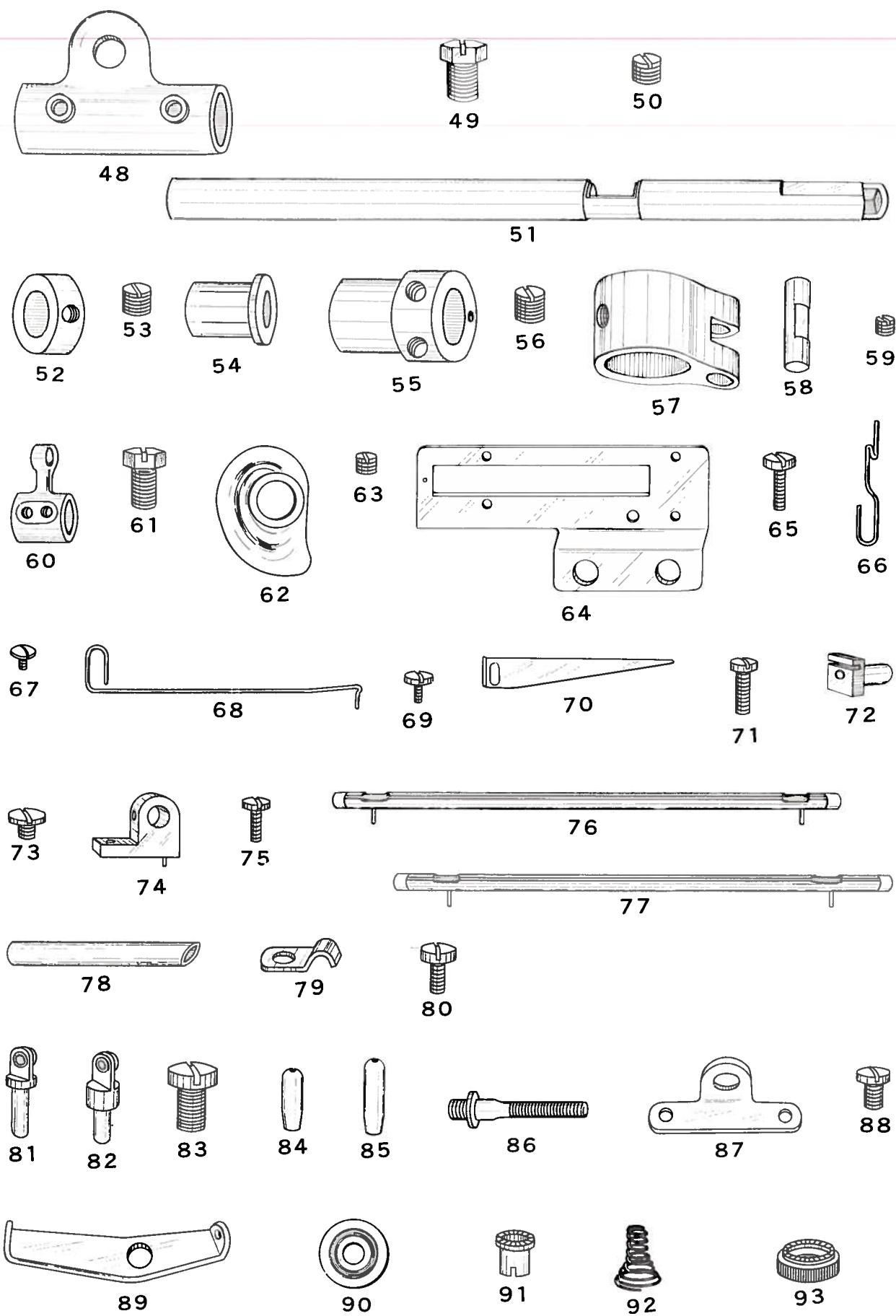
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31	201545	Needle bar guide block	針棒案内角玉	1
32	201547	" plate support	針板取付板(組)201548x2, 201731との組	1
33	1732	" " " screw	〃 止ネジ	2
34	201549B	" guard	針受	1
35	201550	" " mounting block	〃 取付台	1
36	201551A	" thread take-up	マネキ糸道	1
37	2924	" " " screw	〃 止ネジ	1
38	201553	" " tension post	針糸調子棒	2
39	201554A	" " " guide	〃 台	2
40	101111	" " " disc	〃 盤	4
41	101113	" " " spring bushing	〃 ナット止パイプ	2
42	137113	" " " spring	〃 バネ	2
43	3056	" " " nut	〃 ナット	2
44	5147	Tension post mounting plate plug screw	〃 蓋ネジ	1
45	201555	" release bar	糸弛メ板	1
46	201556	" " drive arm	〃 掛金	1
47	2924	" " " clamp screw	〃 〃 止ネジ	2
48	201557	" " spring plate	糸弛メ皿	2
49	201558	" " pin	糸弛メピン	2
50	201559	Thread guide bar	糸道棒	1
51	5146	" " " screw	〃 止ネジ	2
52	201560	Needle thread measuring wire(for plastic thread)	糸受棒	1
53	1435	" " " " screw	〃 止ネジ	1
54	201561	" " eyelet	フレーム糸道	1
55	1202	" " " screw	〃 止ネジ	1
56	201562	" " guide	針糸受	1
57	31-1	" plate screw	針板止ネジ	2



LOOPER DRIVE MECHANISM

ルーパー機構(1)

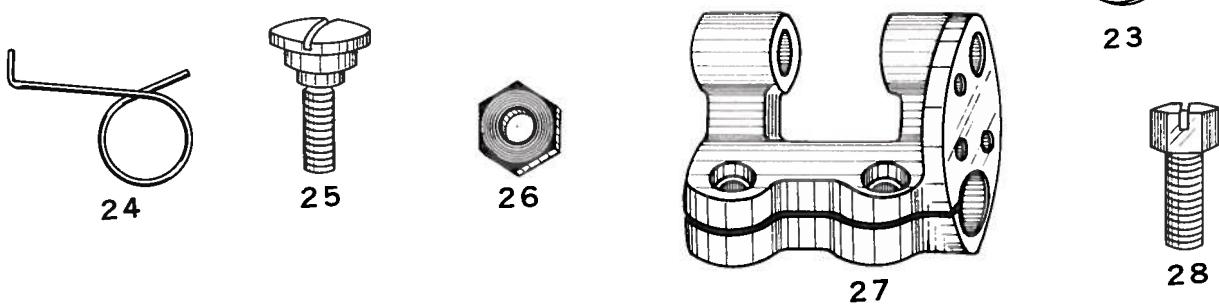
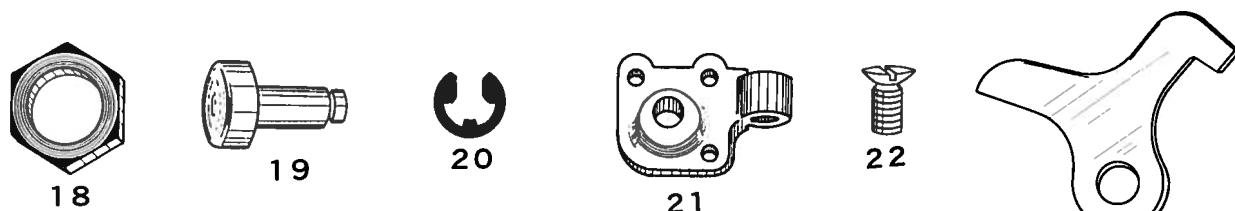
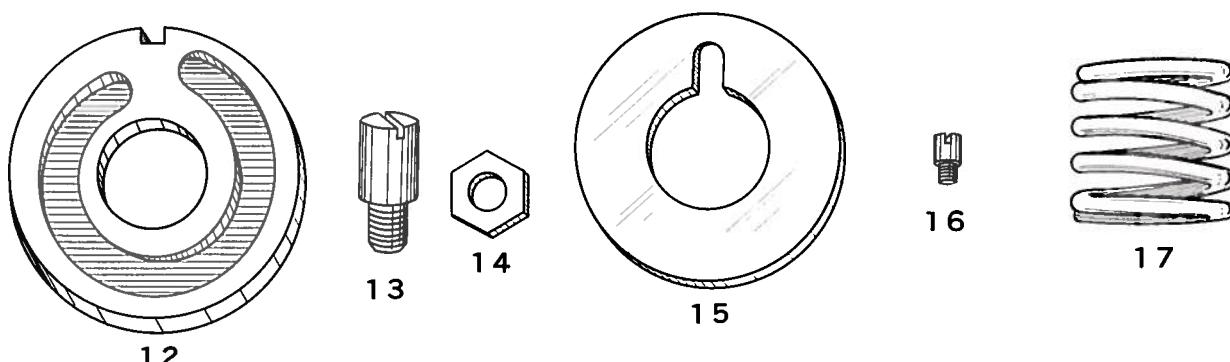
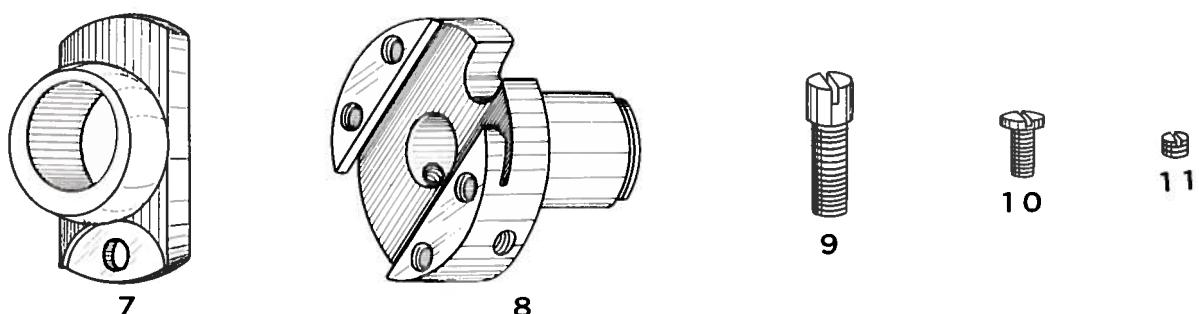
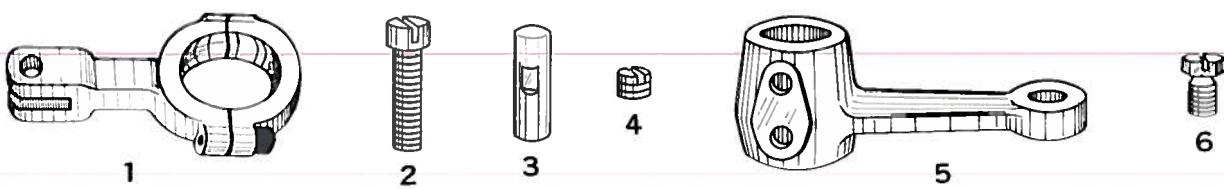
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参照番号	部品番号			数量
1	201563	Looper drive connection	ルーパー振り大ロッド	1
2	2213-1	" " " cap screw (long)	タ タ 蓋止ネジ(長)	2
3	5002	" " " " screw (short)	タ タ タ (短)	2
4	201564	" " " guide	タ タ 振レ止メ	1
5	2133-1	" " " " screw	タ タ タ 止ネジ	1
6	201565	" " eccentric	タ タ 球(大)	1
7	1448	" " " set screw	タ タ タ 止ネジ	2
8	201566	" " connection ball stud	タ タ タ (小)	1
9	2022-4	" " " " " screw	タ タ タ 止ネジ	1
10	201567A	" " bell crank	ルーパー振り後クランク	1
11	2022-4	" " " " screw	タ 止ネジ	2
12	201568	" " " oil paddle	タ 羽根	1
13	2905	" " " " screw	タ タ 止ネジ	1
14	201569B	" " " shaft	立シャフト	1
15	201572A	" " " " bushing (front)	タ ブッシュ(前)	1
16	201573A	" " " " bushing (rear)	タ タ (後)	1
17	201991	" " arm oil seal	タ 用オイルシール	1
18	201635	" " bell crank shaft collar	タ 用スラストカラー	1
19	5048	" " " " screw	タ タ 止ネジ	2
20	201978	" " " " plug	タ ブッシュ加工穴蓋	1
21	201574C	" " arm	ルーパー振り前クランク	1
22	5048	" " spot screw	タ タ 止ネジ	1
23	5266	" " clamp screw	タ タ 抱締ネジ	1
24	201575	" " rod head (right)	ルーパー振り小ロッド(右)	1
25	1170-1	" " " (") cap screw	タ タ 蓋止ネジ	2
26	200756	" " " (") ball stud	タ 球(右)	1
27	5048	" " " (") " " screw	タ 止ネジ(頭付)	1
28	5060	" " " (") " " screw	タ 止ネジ(頭ナシ)	1
29	201578	" " " (") guide washer	タ 振レ止メ	1
30	201579	" " " head (left)	ルーパー振り小ロッド(左)	1
31	1170-1	" " " (") cap screw	タ 蓋止ネジ	2
32	201580	" " " (") ball stud	タ 球(左)	1
33	3144	" " " (") " " nut	タ タ締ナット	1
34	201581	" " rod	ルーパー振り小ロッド連結棒	1
35	28-1	" " " nut (right)	タ ナット(右)	1
36	89-1	" " " nut (left)	タ (左)	1
37	201582	Looper	ルーパー	1
38	5064	" screw	タ 止ネジ	1
39	201583	" guard	タ 補助器	1
40	1231	" " screw	タ タ 止ネジ	1
41	201584A	" holder	ルーパー台	1
42	201585	" pivot shaft	タ テーパー軸	1
43	201586	" " conical collar	タ タ 受	1
44	1458	" " " " screw	タ タ タ 止ネジ	2
45	5020	" " shaft nut	タ タ ナット	2
46	4009-1	" " " screw	タ タ タ ストップネジ	1
47	200728	" " " washer	タ タ 座金	1



LOOPER DRIVING & THREADING PARTS

ルーパー機構 (2)

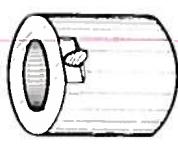
Ref. No.	Parts No.	Name	名 称	Qt.
参照番号	部品番号			数量
48	201587	Looper rocker frame	ルーパー土台	1
49	5048	" " " screw (hex. head)	タ 止ネジ(大)	1
50	5060	" " " screw	タ タ(小)	1
51	201588	" " shaft	タ 軸(組) 201589, 201592との組	1
52	201590	" " " collar	タ タ スラストカラー	2
53	1448	" " " " screw	タ タ タ 止ネジ	4
54	201593A	" " " bushing	タ タ ブッシュ	2
55	201595A	" " " eccentric	ルーパー前後振りエキセン	1
56	2022	" " " " screw	タ 止ネジ	2
57	201596	" " " " connection	ルーパー前後振りリンク	1
58	201024	" " " " " pin	タ ピン	1
59	1459	" " " " " screw	タ 止ネジ	1
60	201598	" " " crank	ルーパー前後振りクランク	1
61	5048	" " " " screw	タ 止ネジ	2
62	201599	" thread take-up	下糸調節器	1
63	1457-1	" " " screw	タ 止ネジ	2
64	201600	" guide bracket	下糸調節台	1
65	1189	" " " screw	タ 止ネジ	2
66	201601	" " take-up eyelet	下糸調節糸道	2
67	5077	" " " " screw	タ 止ネジ	2
68	201602	" cast-off wire	下糸調節器糸受	1
69	5141	" " " screw	タ 止ネジ	1
70	201603	" cast-off	下糸捌キ	1
71	1189	" " " screw	タ 止ネジ	1
72	201604	" " " carrier	タ 取付軸	1
73	1234	" " " " screw	タ タ 止ネジ	1
74	201605	" " " block	タ 取付土台	1
75	1196	" " " " screw	タ タ 止ネジ	1
76	201606A	" tube (right)	下糸道パイプ(大)	1
77	201607A	" tube (left)	タ (中)	1
78	201608	" take-up tube	タ (小)	1
79	200174	" " clamp	タ タ 止金	1
80	5117	" " " screw	タ タ タ 止ネジ	1
81	201048A	" eyelet (short shoulder)	下糸道A	3
82	201439A	" eyelet (long shoulder)	タ B	2
83	5092	" rocker shaft oil plug screw	ルーパー上台軸油穴蓋ネジ	1
84	201615	Thread eyelet tube (short)	糸道パイプ(A)	8
85	201616	" " tube (long)	タ (B)	2
86	201611	Looper thread tension post	下糸調子棒	1
87	201612	" " " bracket	タ 取付台	1
88	1206	" " " " screw	タ タ タ 止ネジ	2
89	201614	" " " guide	タ 台(左)	1
90	101111	" " " disc	タ 盤	2
91	101113	" " " spring bushing	タ ナット止パイプ	1
92	137114	" " " spring	タ バネ(弱)	1
93	3056	" " " nut	タ ナット	1



MAIN & DIFFERENTIAL FEED MECHANISM(1)

送り機構(1)

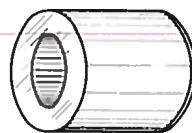
Ref. No. 参照番号	Parts No. 部品番号	Name 名 称	Qty. 数量
1	201619	Feed drive connection	
2	2213-1	" " " cap screw	1
3	201024	" " " pin	2
4	1457	" " " screw	1
5	201620	" " arm	1
6	5048	" " " screw	1
7	201622	Stitch drive eccentric	1
8	201623	" regulator body	1
9	3-2	" " " set screw	2
10	5142	" " " dovetail clamp screw	4
11	1459	" " " lock screw	4
12	201621	" " cam	1
13	5103	" " " follower	1
14	5104	" " " nut	1
15	201625	" " " plate	1
16	5105	" " " position screw	1
17	201626	" " spring	1
18	5106	" " " nut	1
19	201627	" " plunger	1
20	201629	" " " retaining ring	1
21	201630	" " bracket	1
22	5107	" " " screw	3
23	201631	" " latch	1
24	201632	" " " spring	1
25	5108	" " " pivot stud	1
26	3018	" " " " " nut	1
27	201633	Feed rocker	1
28	5001	" " clamp screw	2
29	201634A	" " shaft	1
30	201635	" " " collar	2
31	5060	" " " " screw	4



32



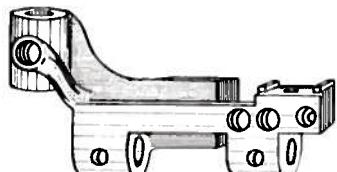
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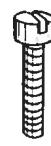
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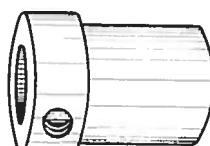
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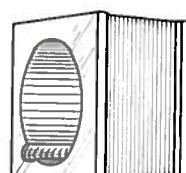
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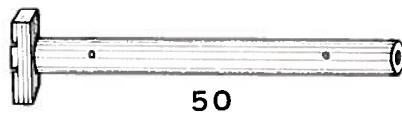
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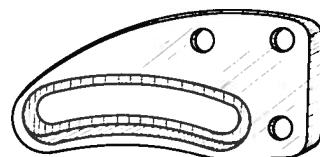
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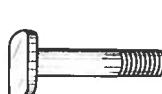
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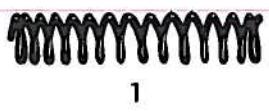


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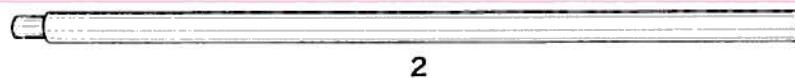
MAIN & DIFFERENTIAL FEED MECHANISM(2)

送り機構(2)

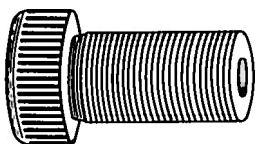
Ref. No. 参照番号	Parts No. 部品番号	Name 名 称	名 称	Qt. 数量
32	201636B	Feed rocker shaft bushing (left)	送り主台軸ブッシュ(左)	1
33	201955	" " " " (") oil wick	タ タ タ 給油フェルト	1
34	201637A	" " " bushing (center)	送り主台軸ブッシュ(中)	1
35	201637A	" " " bushing (right)	タ タ (右)	1
36	201639A	Main feed bar	送り台(組) 201649×2との組	1
37	5060	Feed rocker pin set screw	送り台 止ネジ	1
38	201640	" " pin	タ ピン	1
39	201641	" bar wear plate	タ 受板(上)	1
40	1170	" " " " screw	タ タ タ 止ネジ	2
41	201642	" " strap	タ タ (下)	1
42	1189	" " " screw	タ タ タ 止ネジ	2
43	201643A	" lift eccentric	送り上下エキセン	1
44	2022	" " " screw	タ タ 止ネジ	2
45	201644A	" " block	送り上下角玉	1
46	5109	" leveling screw	主送り歯ストップネジ	1
47	201646	" height adjusting block	タ 取付台	1
48	5110	" " " " screw	タ タ 止ネジ	1
49	201185	" " " " " washer	タ タ タ 座金	1
50	201648	Differential feed bar	差動送り台	1
51	201650	" " " clamp guide	タ 抱キ	1
52	1457-1	" " " " " screw	タ タ 止ネジ	2
53	201651	" " " guide plate	差動送り案内板	2
54	1457-1	" " " " " screw	タ 止ネジ	4
55	201652	" " drive link	差動送り連結杆	1
56	201653	" " regulator	差動調節器	1
57	1174	" " " screw	タ 止ネジ	3
58	201654	" " " stud	差動調節ネジ	1
59	201655	" " " " bushing	タ バイブ	1
60	137142	" " " " washer	タ 座金	1
61	5111	" " " " nut	タ ナット	1
62	5109	Main feed dog screw	主送り歯止ネジ	2
63	1175-3	Differential feed dog screw	差動送り歯止ネジ	1



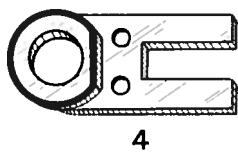
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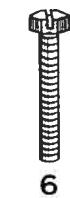
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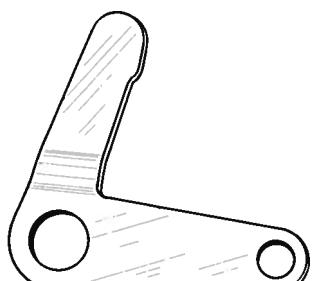
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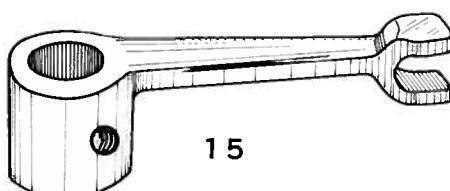
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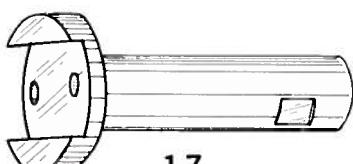
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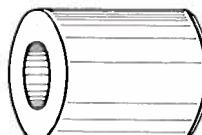
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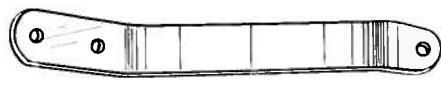
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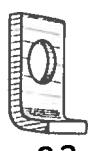
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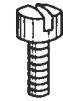
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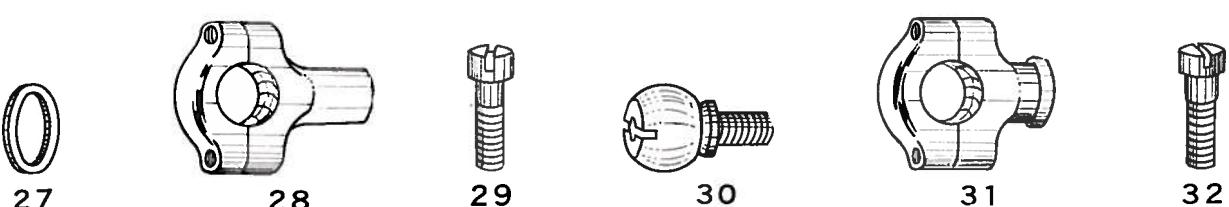
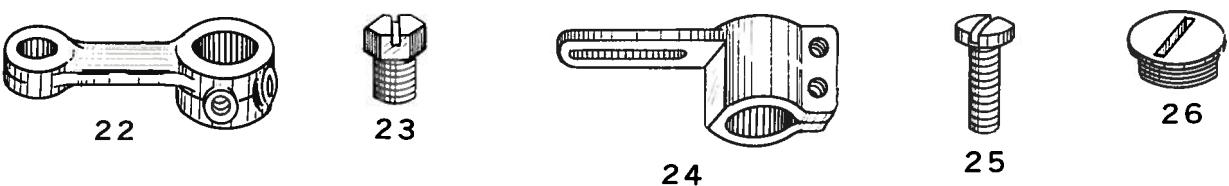
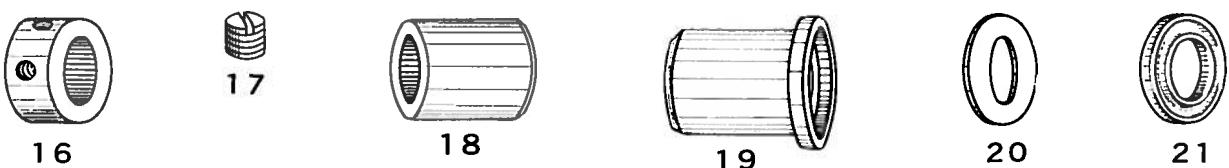
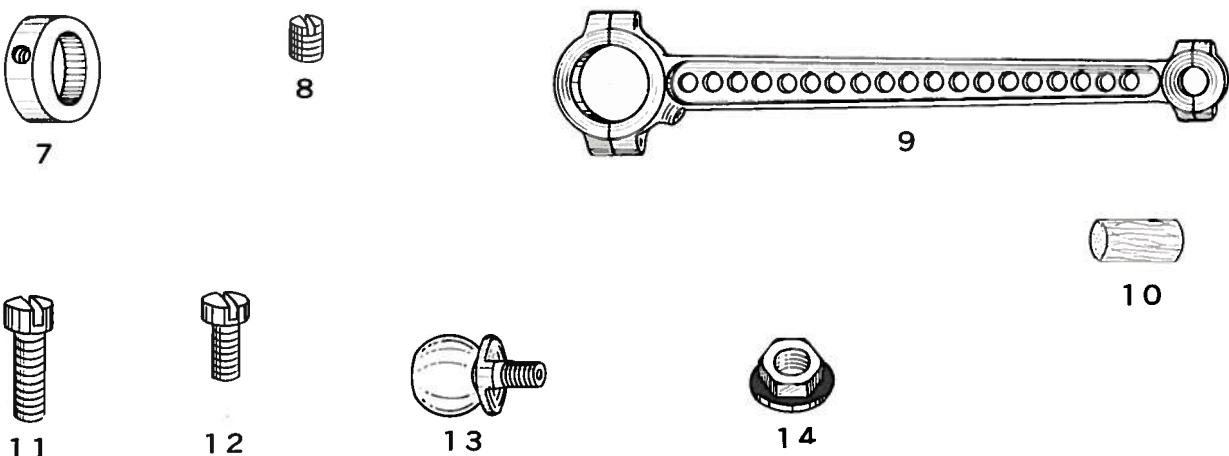
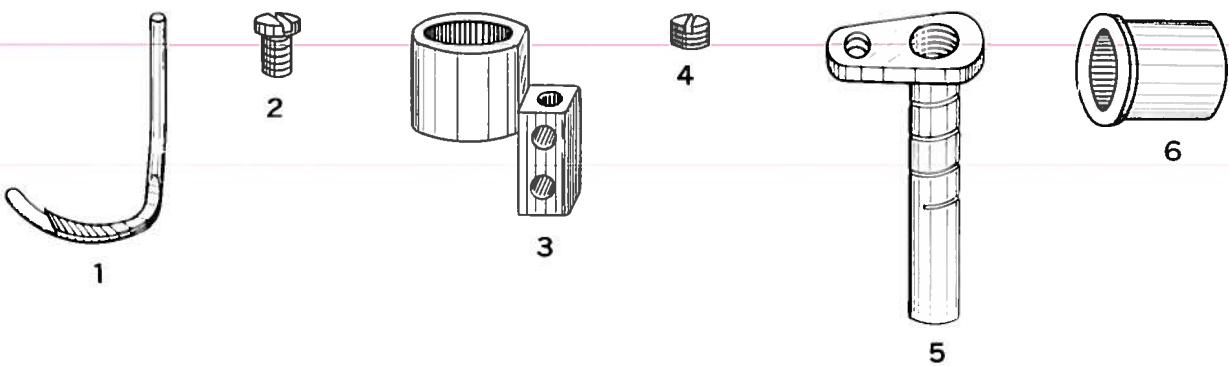


26

PRESSER FOOT & LIFTING MECHANISM

押工機構

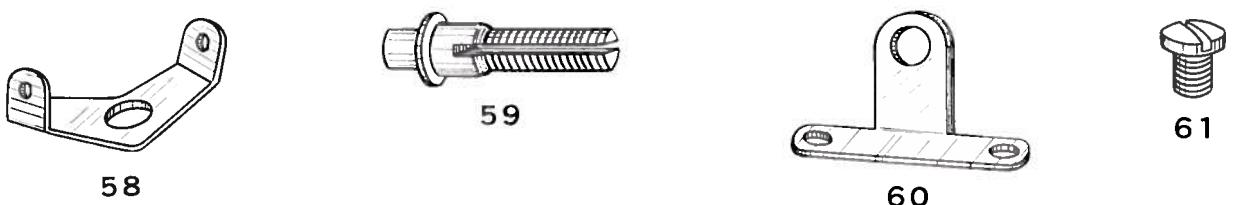
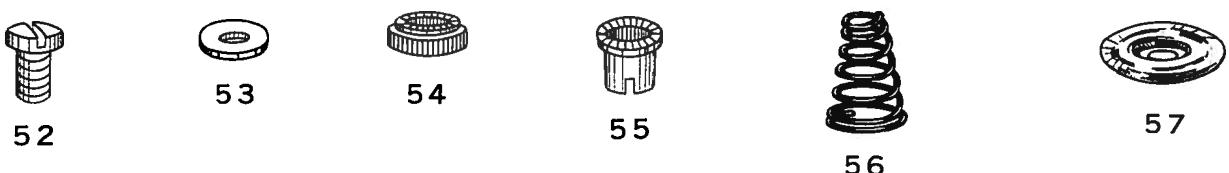
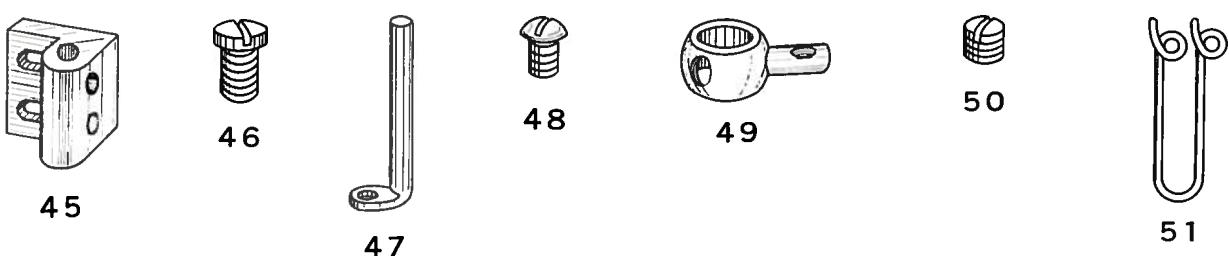
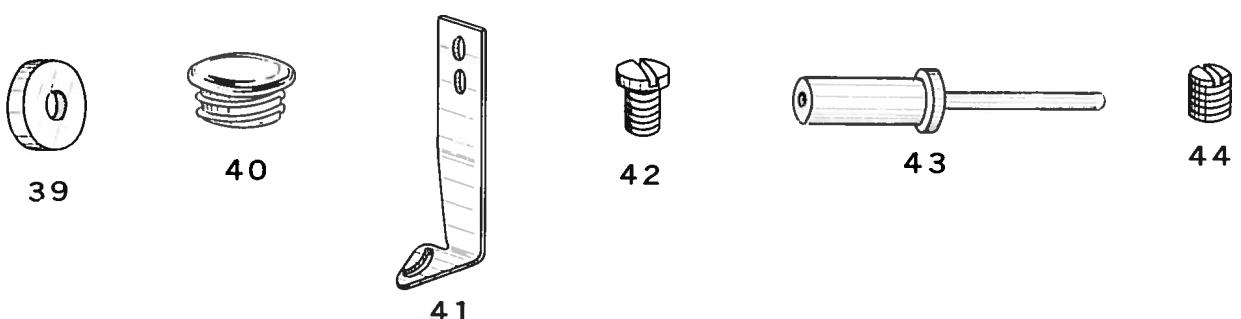
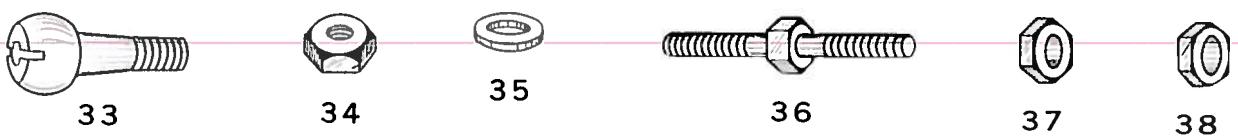
Ref. No.	Parts No.	Name	名 称	Qt. 数量
参照番号	部品番号			
1	201661	Presser foot bar spring	押工バネ	1
2	201662	" " bar	押工棒	1
3	201663	" spring regulating thumb nut	タ 帽子ネジ	1
4	201664	" foot bar guide	タ 抱キ	1
5	2237	" " " clamp screw	タ タ 止ネジ	2
6	5121A	" " " adjusting screw	タ タ 調節ネジ	1
7	201665	" lift stop collar	タ カラー	1
8	1457	" " " " screw	タ タ 止ネジ	2
9	201666	" bar guide	押工振レ止メ軸	1
10	1458	" " " " screw	タ 止ネジ	1
11	201667	" " lift plate	押工揚当板	1
12	1189	" " " " screw	タ 止ネジ	2
13	201668	" lift bell crank	押工揚前腕	1
14	5142	" " " " pivot screw	タ 段ネジ	1
15	201669	" " " arm	押工揚後腕	1
16	5060	" " " " screw	タ 止ネジ	2
17	201670	" " " shaft	タ 軸	1
18	201671A	" " " " bushing	タ ブッシュ	1
19	201672	" " " lever	押工揚ハンドル	1
20	5113	" " " " screw	タ 止ネジ	2
21	201673	" " rod	押工揚引棒	1
22	201674	" " " spring	タ バネ	1
23	201675	" " " retainer	タ 座金	1
24	4009-1	" " " " screw	タ タ 止ネジ	1
25	201676	" " " " spring washer	押工揚後腕ストッパー	1
26	46-1	" " screw	押工止ネジ	1



SPREADER DRIVE MECHANISM (DWM-300 SERIES ONLY)

飾り振り機構(1) (DWM-300シリーズ専用)

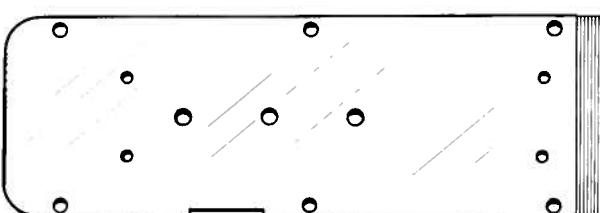
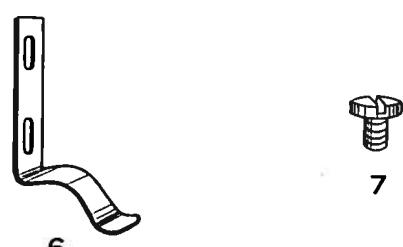
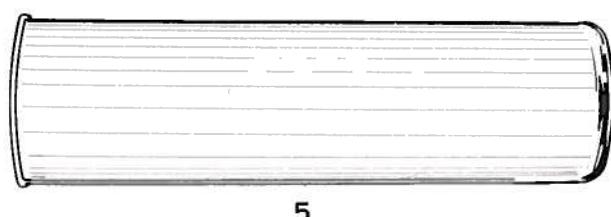
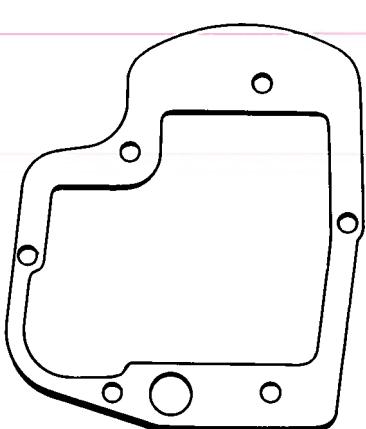
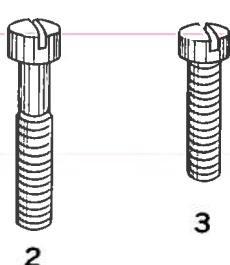
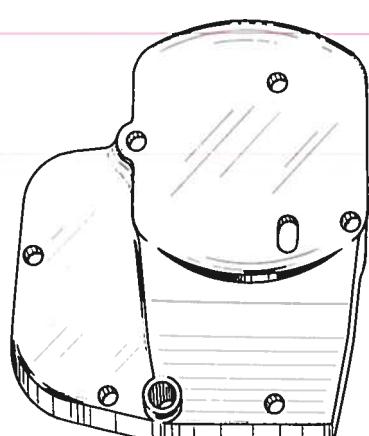
Ref. No.	Parts No.	Name	名 称	Qt. 数量
参照番号	部品番号			
1	201677	Spreader	飾り振り	1
2	2237	" screw	タ 止ネジ	2
3	201678A	" carrier	タ 台	1
4	5060	" " screw	タ タ 止ネジ	2
5	201681B	" coaxial arm	タ タ 軸	1
6	221683C	" " " bushing	タ タ タ ブッシュ	1
7	201969	" " " collar	タ タ タ スラストカラー	1
8	1458	" " " " screw	タ タ タ タ 止ネジ	2
9	201688	" drive link	飾り振りロッド	1
10	201768	" " oil wick	タ 給油フェルト	1
11	2133-1	" " cap screw (large)	タ 盖止ネジ(大)	2
12	1170	" " " screw (small)	タ (小)	2
13	201689	" " ball stud	タ 球	1
14	26-1	" " " " nut	タ タ ナット	1
15	201692B	" shaft	飾り振りシャフト	1
16	201970	" " collar	タ スラストカラー	2
17	5060	" " " screw	タ 止ネジ	4
18	201971A	" " bushing (left)	タ ブッシュ(左)	1
19	201985A	" " bushing (right)	タ (右)	1
20	201986	" " " thrust washer	タ タ スラストワッシャー	1
21	201987	" " " oil seal	タ タ オイルシール	1
22	201685A	" arm	飾り振り前クランク	1
23	5048	" " screw	タ 止ネジ	2
24	201691A	" regulator	飾り振り後クランク	1
25	5118	" " screw	タ 締付ネジ	2
26	5179	" plug screw	タ 調節蓋ネジ	1
27	201006	" " " washer	タ パッキン	1
28	201975	drive connection head (left)	飾り振り運動ロッド(前)	1
29	32-2	" " " (") cap screw	タ タ 盖止ネジ	2
30	201976	" " " ball stud (left)	タ 球前	1
31	192090	" " " head (right)	飾り振り運動ロッド(後)	1
32	32-2	" " " " (") cap screw	タ タ 盖止ネジ	2



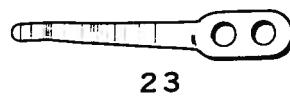
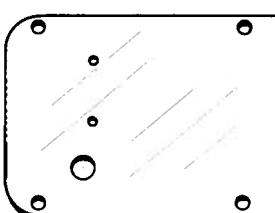
SPREADER DRIVE & THREADING PARTS (DWM-300 SERIES ONLY)

飾り振り機構(2) (DWM-300シリーズ専用)

Ref. No.	Parts No.	Name	名 称	Qt. 数量
参照番号	部品番号			
33	201977	Spreader drive connection ball stud (right)	飾り振り運動ロッド球後	1
34	3018	" " " " " nut	タ 缶ナット	1
35	202433	" " " " " washer	タ タ 座金	1
36	201972	" " " rod	タ 連結棒	1
37	89-1	" " " " nut (left)	タ タ ナット(前)	1
38	28-1	" " " " nut (right)	タ タ タ (後)	1
39	201965	" " " head (left) guide	タ 振り止メ	1
40	201978	" " shaft plug	飾り振りシャフトブッシュ加工穴蓋	1
41	201799A	" thread guide	飾り糸案内	1
42	1206	" " " screw	タ 止ネジ	2
43	201801A	" " " stud	タ 取付軸	1
44	1458	" " " " screw	タ 止ネジ	1
45	201803A	" " " block	タ 取付台	1
46	2237	" " " " screw	タ 止ネジ	2
47	201804	" " eyelet	糸道	1
48	1333	" " " screw	タ 止ネジ	1
49	201805	" " " clamp	タ 取付台	1
50	1457-1	" " " " screw	タ タ 止ネジ	1
51	201806A	" take-up eyelet	飾り糸捌き	1
52	5117	" " " " screw	タ 止ネジ	1
53	137142	" " " " " washer	タ 座金	1
54	3056	" " tension nut	飾り糸調子ナット	1
55	101113	" " " spring bushing	タ 止パイプ	1
56	137114	" " " spring	タ バネ	1
57	101111	" " " disc	タ 盤	2
58	201554	" " " guide	台	1
59	201611	" " " post	棒	1
60	201612	" " " bracket	タ 取付台	1
61	1206	" " " " " screw	タ タ 止ネジ	2



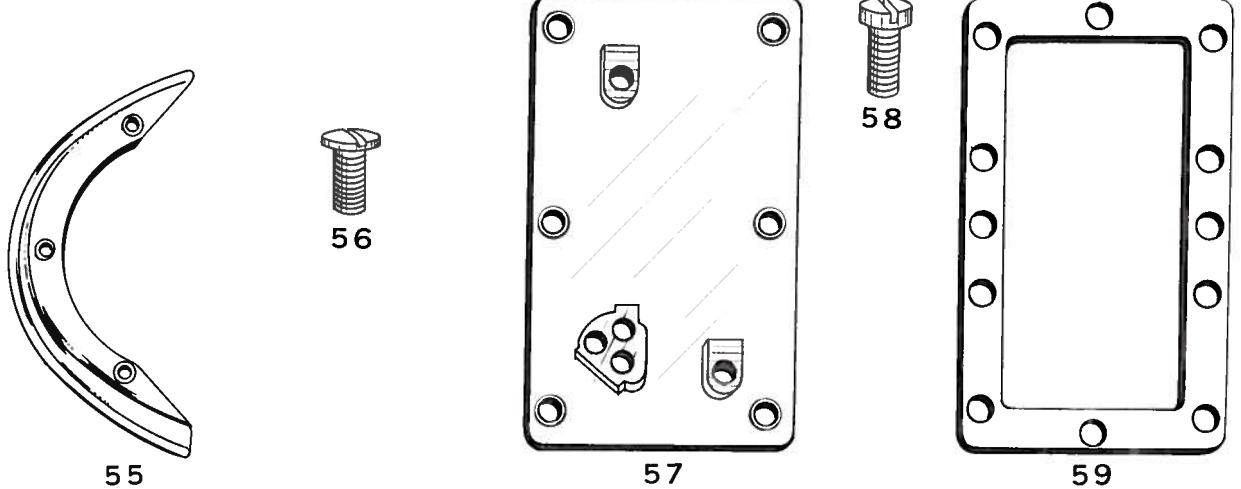
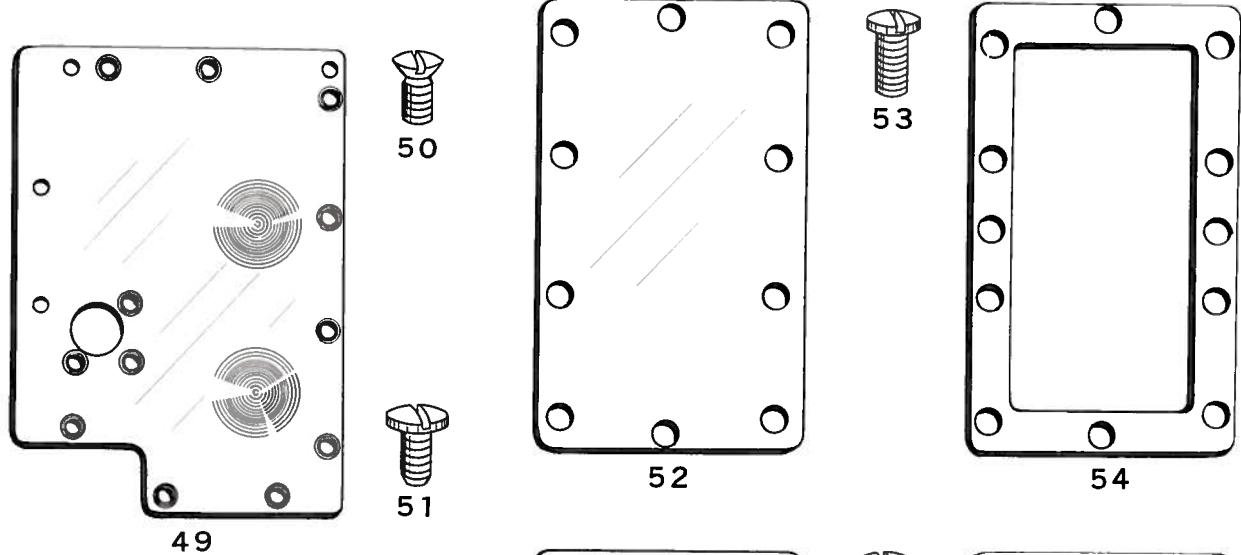
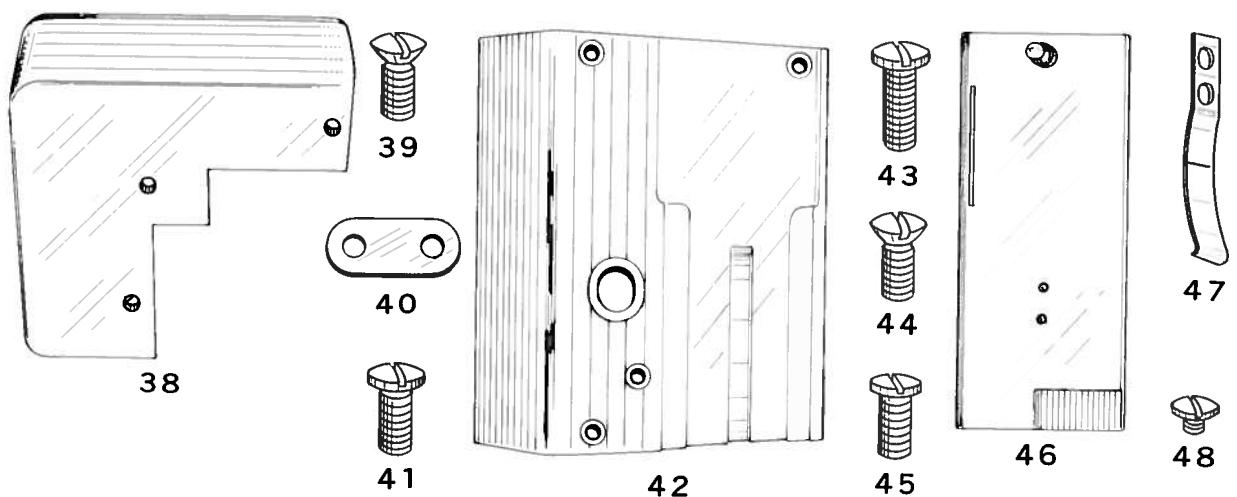
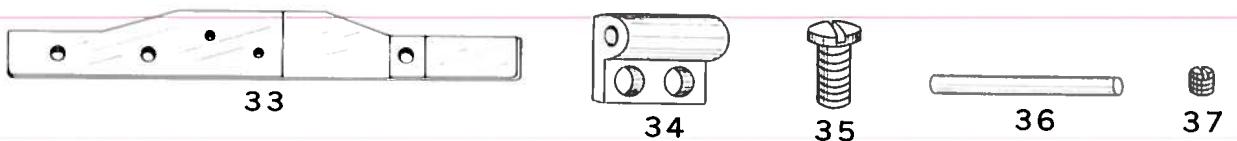
18



MAIN FRAME & MISCELLANEOUS COVERS (1)

カバ一外装関係機構(1)

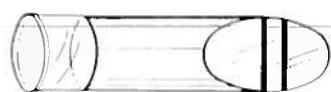
Ref. No.	Parts No.	Name	名 称	Qt.
参照番号	部品番号			数量
1	201980	Head cover	面板	1
2	5182	" " screw (long)	タ止ネジ(長)	3
3	5183	" " screw (short)	タ止ネジ(短)	3
4	201981	" " gasket	タッキン	1
5	201701	Top cover	上カバー	1
6	201705	" " latch	タ止バネ	1
7	1216	" " screw	タ止ネジ	2
8	201706	" " hinge block	タヒンジ(長)	2
9	2924	" " " screw	タ止ネジ	4
10	201707	" " hinge (left)	タ止ネジ(組)左200807,201711との組	1
11	1216	" " " (") screw	タ止ネジ	2
12	201708	" " hinge (center)	中	1
13	1216	" " " (") screw	タ止ネジ	2
14	201709	" " hinge (right)	右	1
15	1216	" " " (") screw	タ止ネジ	2
16	201959	" " dumper	当ゴム	2
17	201713	Tension mounting plate	アーム上板(大)組201712,201777との組	1
18	1175-2	" " " screw	止ネジ	6
19	201715	Arm oil cover	(小)組201714,201778との組	1
20	1175-2	" " " screw	止ネジ	4
21	201716	Front hinged cloth plate	前カバー	1
22	2903	" " " " screw	取付ネジ	2
23	201717	" " " " latch (left)	止バネ(左)	1
24	1206	" " " " " (") screw	止ネジ	2
25	201718	" " " " " (") seat	掛金	1
26	1202	" " " " " (") " screw	掛金止ネジ	1
27	201719	" " " " latch (right)	(右)	1
28	1234	" " " " " (") screw	止ネジ	1
29	201720	" " " " " (") bracket	取付台	1
30	1202	" " " " " (") " screw	タ止ネジ	2
31	201721A	" " " " " (") seat	掛金	1
32	5113	" " " " " (") " screw	タ止ネジ	1



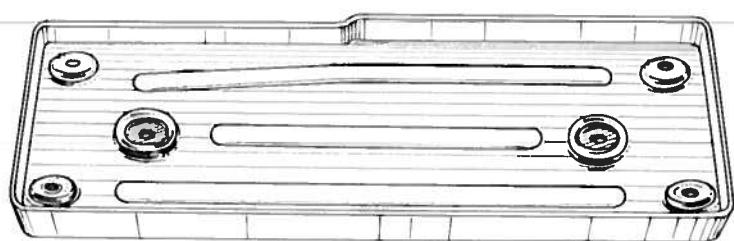
MAIN FRAME & MISCELLANEOUS COVERS (2)

カバー・外装関係機構(2)

Ref. No.	Parts No.	Name	名 称	Qt.
参照番号	部品番号			数量
33	201722	Front cloth plate hinge	丁番カバー	1
34	201723	" " " " bracket	タ ピンジ	2
35	5117	" " " " screw	タ タ 止ネジ	4
36	201724	" " " " pin	タ タ ピン	2
37	1459	" " " " screw	タ タ タ 止ネジ	2
38	201725	Cloth plate (left)	平カバー	1
39	1732	" " (") screw	タ 取付ネジ	2
40	201726	" " support	タ 連結片	1
41	5117	" " " screw (left)	タ タ 止ネジ	1
42	201727	" plate (right)	後カバー	1
43	5118	" " (") screw (flat head)	タ 止ネジ(平)	2
44	1732	" " (") screw (countersunk)	タ タ (皿)	1
45	5117	" " support screw (right)	タ 連結ネジ	1
46	201728	Slide plate	差板(組) 201729との組	1
47	201730	" " spring	タ プレーキバネ	1
48	5119	" " " screw	タ タ 止ネジ	2
49	201733	Oil sump cover	ベッド上板(組)201732,201779との組	1
50	5107	" " " screw (countersunk)	タ 止ネジ(皿)	9
51	4009-1	" " " screw (flat head)	タ タ (平)	2
52	201738A	Bed bottom cover	底板	1
53	5117	" " " screw	タ 止ネジ	10
54	200988	" " " gasket	タ パッキン	1
55	201740A	Pulley cover (belt guard)	プーリーカバー	1
56	5091	" " screw	タ 止ネジ	3
57	200987	Feed lubricating plate	給油パイプ取付板	1
58	5117	" " " screw	タ 止ネジ	6
59	200988	" " " gasket	タ パッキン	1



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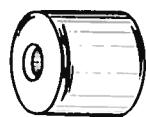
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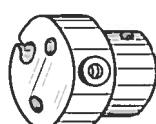
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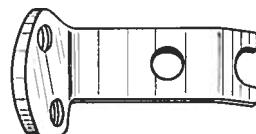
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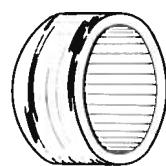
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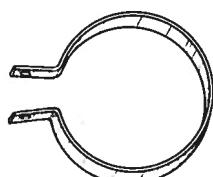
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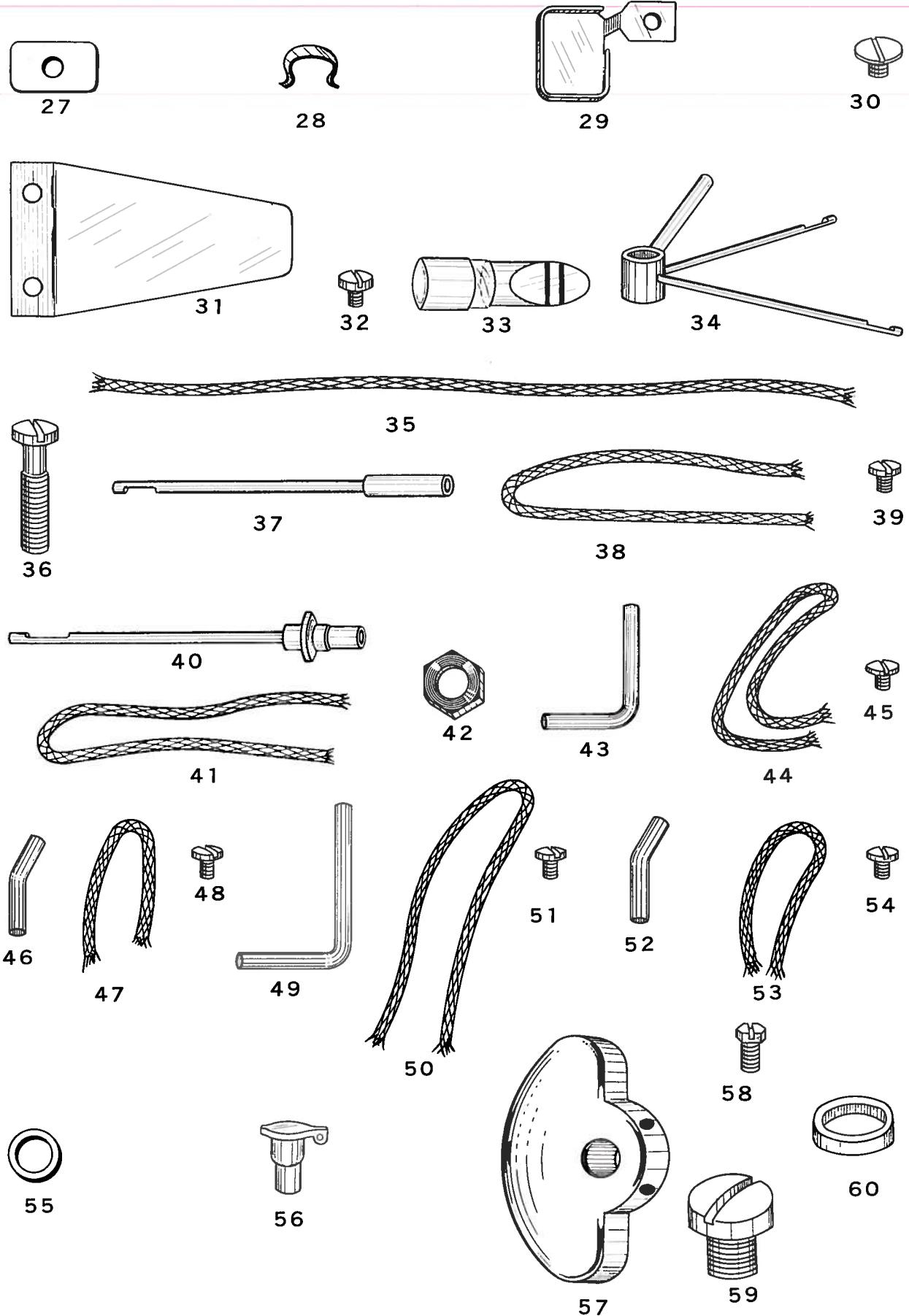


26

OILING & MISCELLANEOUS PARTS (1)

給 排 油 機 構 (1)

Ref. No.	Parts No.	Name	名 称	Qt.
				数量
1	201960	Machine bed oil sight gauge	オイルゲージA	1
2	201744	Oil pan	オイルパン	1
3	5019	" " wood screw	タ 据付木ネジ	2
4	201745	" " " " washer	タ タ 座金	2
5	201746	Machine bed cushion rubber	クッションゴム (組) 201171との組	4
6	5092	" " " " screw	タ 止ネジ	4
7	201747	Oil pan cushion rubber	足ゴム (組) 201748との組	4
8	201750	Arm oil pump body	排油ポンプフレーム	1
9	1175-2	" " " " screw	タ タ 取付ネジ	2
10	201751	" " " " bracket	タ タ 取付台	1
11	5117	" " " " screw	タ タ タ 止ネジ	1
12	200144	" " " ball valve	タ 玉弁	2
13	201752	" " " " retaining pin	タ タ ストップピン	1
14	201753	" " " diaphragm	タ 膜	1
15	201754	" " " " clamp	タ タ 止輪	1
16	1206	" " " " screw	タ タ タ 締ネジ	1
17	3091	" " " " nut	タ タ タ ナット	1
18	201755	" " " " presser stud	タ タ 押シボタン	1
19	201756	Needle bar chamber oil drain tube	排油吸上銅管 (組) 201757との組	1
20	201758	" " " " " joint screw	タ 緩手 (雄)	1
21	201759	" " " " " " " " washer	タ タ タ ウッシャー	2
22	201760	" " " " " " " bushing	タ 止ブッシュ	1
23	201951	Needle bar guide block oil tube	針棒案内角玉給油パイプ	1
24	202180	" " " " " wick	タ タ 油紐	1
25	201952	Arm shaft bushing (left) oil tube	上シャフトブッシュ (左) 給油パイプ	1
26	202180	" " " (") " wick	タ タ 油紐	1



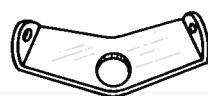
OILING & MISCELLANEOUS PARTS (2)

給 排 油 機 構 (2)

Ref. No.	Parts No.	Name	名 称	Qt.
参照番号	部品番号			数量
27	201953	Arm oil tube clamp	給油パイプ押シ板	1
28	201954	" " " clip	ク 止バネ	1
29	201958	" " reservoir	給油用油受	1
30	2905	" " " screw	ク 止ネジ	1
31	201762	" " guide plate	給油用案内板	1
32	1234	" " " " screw	ク 止ネジ	2
33	201979	" oil sight gauge	オイルゲージB	1
34	201982	Spreader drive connection oil tube assembly	飾り振り連動ロッド給油銅管(組)201983との組	1
35	202176	" " " " wick	ク ク 油紐	1
36	5189	" " " " tube assembly screw	飾り振り連動ロッド給油銅管(組)止ネジ	1
37	201771	Looper drive rod head (left) oil tube	ルーパー振り小ロッド(左)給油パイプ	1
38	202176	" " " (") " wick	ク ク 油紐	1
39	5210	" " " (") " tube screw	ク ク 止ネジ	1
40	201772	" " " (right) oil tube	ルーパー振り小ロッド(右)給油パイプ	1
41	202176	" " " (") " wick	ク ク 油紐	1
42	5020	" " " (") " tube nut	ク ク 止ナット	1
43	201992	Feed rocker shaft bushing (left) oil tube	送り土台軸ブッシュ(左)給油パイプ	1
44	202176	" " " (") " wick	ク ク 油紐	1
45	5210	" " " (") " tube screw	ク ク 止ネジ	1
46	200632	" " pin oil tube	送り台ピン用給油パイプ	1
47	202176	" " " wick	ク ク 油紐	1
48	5210	" " " tube screw	ク ク 止ネジ	1
49	201774	Differential feed bar oil tube	差動送り台用給油パイプ	1
50	202176	" " " wick	ク ク 油紐	1
51	5210	" " " tube screw	ク ク 止ネジ	1
52	200632	" " " guide plate oil tube	差動送り案内板用給油パイプ	1
53	202176	" " " " wick	ク ク 油紐	1
54	5210	" " " " tube screw	ク ク 止ネジ	1
55	200138	Looper drive rod head (right) oil tube screw	ルーパー振り小ロッド(右)給油パイプ止ネジ座金	1
56	200211	washer	オイルカップ	1
57	201784A	Main shaft counterweight	バランスウェイト	1
58	2022-4	" " " screw	ク 止ネジ	2
59	5138B	Machine bed oil drain plug screw	ベッド排油穴蓋ネジ	1
60	202287A	" " " " " washer	ク 座金	1

 DWM-330

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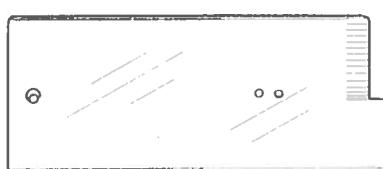
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 DWM 320L

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 DWM 220L

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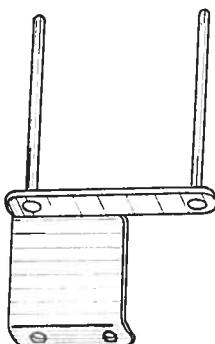
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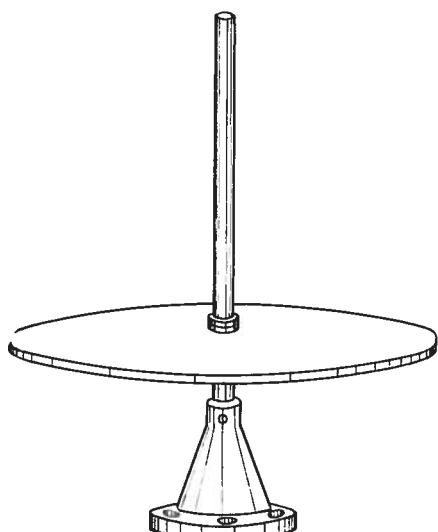
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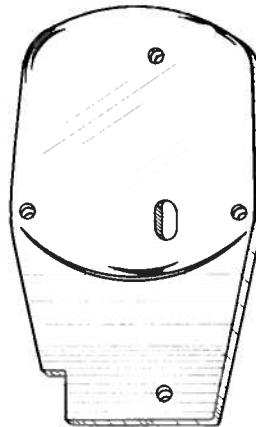
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 DWM 220

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PARTS FOR MODEL DWM-330 (3-NEEDLE MACHINE) ONLY

DWM-330型(3本針ミシン)専用部品

Ref. No. 参照番号	Parts No. 部品番号	Name	名 称	Qt. 数量
1	201948	Model plate (DWM-330)	形式板 (DWM-330)	1
2	5167	Needle screw	針止ネジ	1
3	201553	" thread tension post	針糸調子棒	1
4	201551	" " " guide	タ 台	1
5	101111	" " " disc	タ 盤	2
6	101113	" " " spring bushing	タ ナット止パイプ	1
7	137113	" " " spring	タ バネ	1
8	3056	" " " nut	タ ナット	1

PARTS FOR MODEL DWM-320L & DVM-220L (2-NEEDLE TAPE BINDING MACHINE) ONLY

DWM-320L・DVM-220L型(2本針ラッパ取りミシン)専用部品

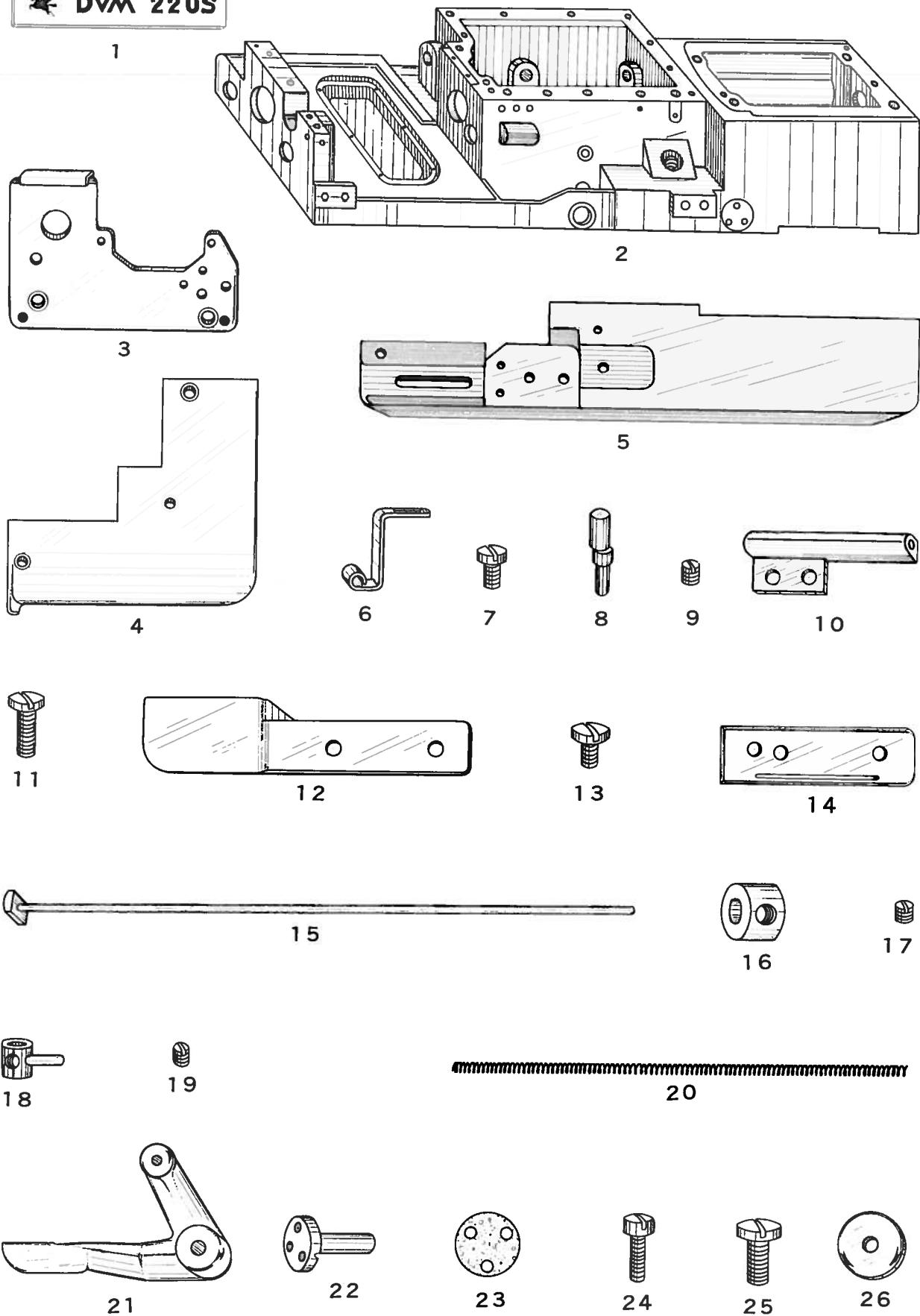
9	201947	Model plate (DWM-320L)	形式板 (DWM-320L)	1
10	200982	" plate (DVM-220L)	" (DVM-220L)	1
11	201911	Slide plate	差板	1
12	201912	Tape binder (5/8"-finished size) - Specify type of binding and finished tape size when ordering.	ラッパ (5/8"仕上り寸)	1
13	5113	Tape binder set screw	タ 止ネジ	2
14	201913	" " clamp	タ 締付金	1
15	11-1	" " " screw	タ タ 止ネジ	1
16	201914	" " support bracket	タ 取付台	1
17	5117	" " " " screw	タ タ 止ネジ	2
18	137142	" " " " " washer	タ タ タ 座金	2
19	201915	Tape tension guide	テープ案内取付台 (組) 201916,201917×2との組	1
20	5019	" " " wood screw	タ 止ネジ	2
21	201918	" " " pin	テープ案内棒カラー(組) 201919,201920との組	2
22	5161	" " " " screw	タ 止ネジ	2
23	201910	Front cloth plate	前カバー	1
24	180	Tape reel, complete	カノコ台 (組)	1
25	181	" reel wood screw	タ 止ネジ	3

PARTS FOR MODEL DVM-220 (2-NEEDLE MACHINE) ONLY

DVM-220型(2本針ミシン)専用部品

26	201945	Model plate (DVM-220)	形式板 (DVM-220)	1
27	201703	Head cover	面板 (組) 201702,201776との組	1
28	201797	Presser foot bar bushing	押工棒ブッシュ	1

DVM 220S



PARTS FOR MODEL DVM-220S (2-NEEDLE HEMMING MACHINE) ONLY (1)

DVM-220S型(2本針スーパー ミシン)専用部品(1)

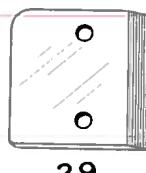
Ref. No. 参照番号	Parts No. 部品番号	Name 名 称	Qty. 数量
1	201948	Model plate (DVM-220S) 形式板 (DVM-220S)	1
2	201999	Machine bed ベッド	1
3	201956	Needle plate support 針板取付板 (組) 201548x2, 201731との組	1
4	201859	Cloth plate (left) 半カバー	1
5	201860	Front hinged cloth plate 前カバー	1
6	201862	" " " " latch (left) タバネ (左)	1
7	1206	" " " " (") screw タネジ	1
8	201863	" " " " (") stop stud 止ピń	1
9	5146	" " " " (") " " screw タネジ	1
10	201864	" " " " hinge (right) ヒンジ (右)	1
11	5116	" " " " (") screw タネジ	2
12	201866	Hemmer blade ラッパ (内)	1
13	5156	" " screw タネジ	2
14	201867	" " carrier 取付板	1
15	201868	" " release rod ラッパ引棒 (組) 201869, 201870との組	1
16	201871	" " " " spring collar カラ (大)	2
17	5146	" " " " " screw タネジ	2
18	201872	" " " " drive pin (小) 組201873, 201874との組	1
19	5146	" " " " " screw タネジ	1
20	201875	" " " " spring ラッパ引バネ	1
21	201876	" " " " lever ラッパ引棒レバー	1
22	201877	" " " " pivot stud 取付軸	1
23	201878	" " " " " gasket パッキン	1
24	1170-3	" " " " " screw タネジ	3
25	5117	" " " " retaining screw 抜止ネジ	1
26	201880	" " " " " " " " washer タナカ	1



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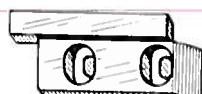
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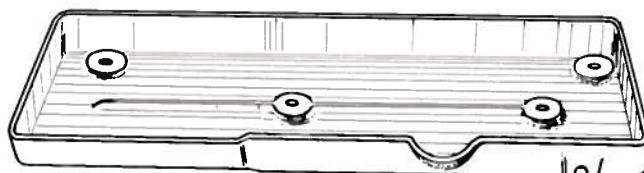
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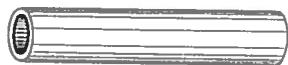
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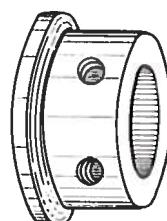
39



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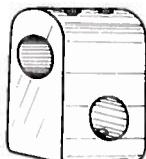
41



42



43



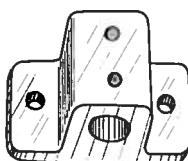
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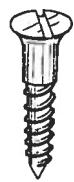
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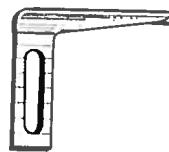
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47



48



49

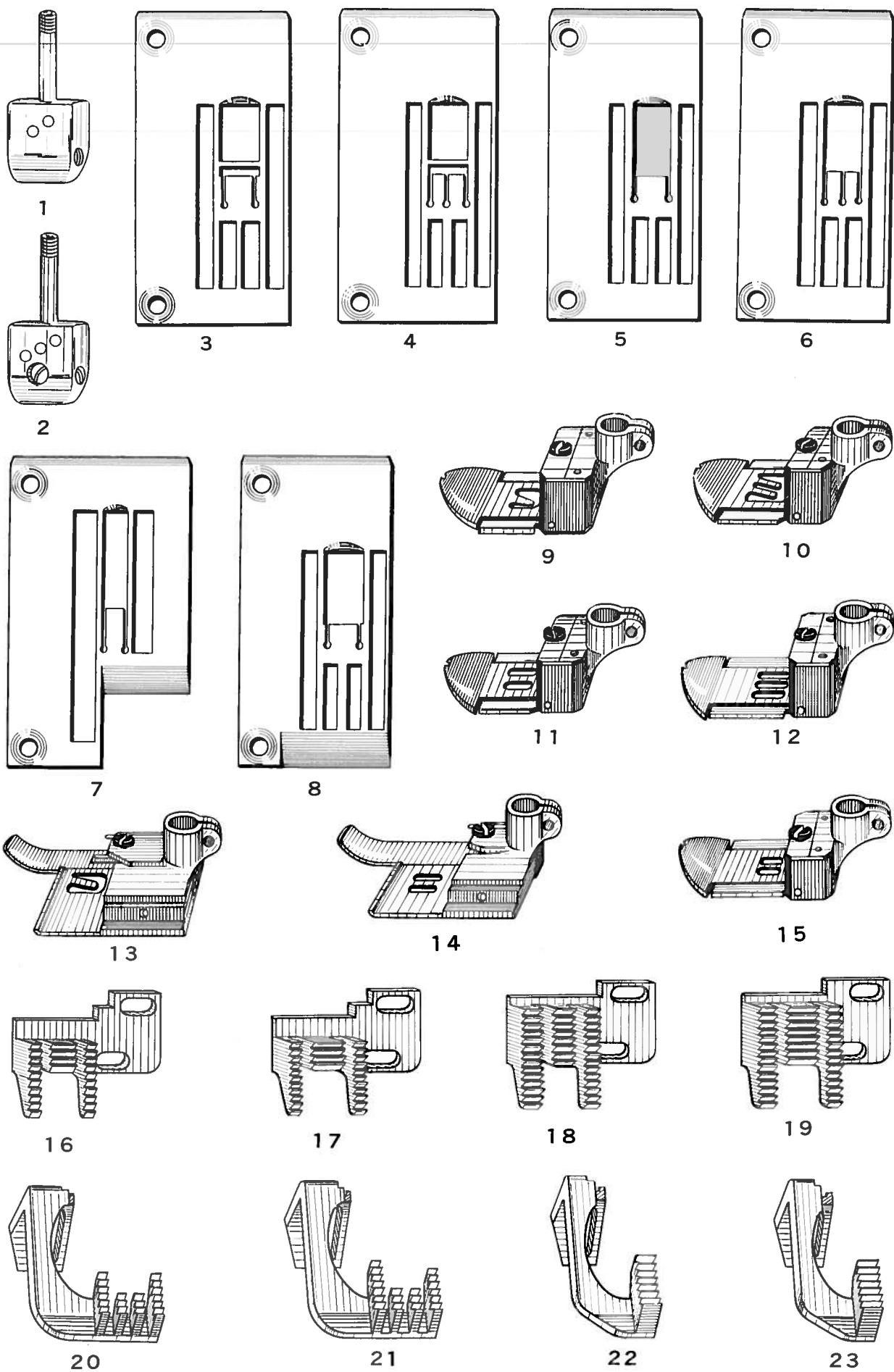


50

PARTS FOR MODEL DVM-220S (2-NEEDLE HEMMING MACHINE) ONLY (2)

DVM-220S型(2本針スーパー ミシン)専用部品(2)

Ref. No. 参照番号	Parts No. 部品番号	Name	名 称	Qt. 数量
27	201881	Hemmer	ラッパ(外)	1
28	5118	" screw	タ 止ネジ	1
29	201882	" plate	タ 案内板	1
30	5157	" " screw	タ タ 止ネジ	2
31	201883	" " edge guide	布案内板	1
32	5109	" " " " screw	タ 止ネジ	2
33	201884	Oil pan	オイルパン	1
34	5019	" " wood screw	タ 据付用木ネジ	2
35	87-1	" " oil drain plug screw	タ 排油穴蓋ネジ	1
36	200138	" " " " " " washer	タ タ パッキン	1
37	201885	Work support post	布案内 7-1	1
38	5117	" " " clamp screw	タ 7-1止ネジ	2
39	201886	" " " sleeve	タ 7-2	1
40	201887	" " " " retainer	タ 7-3	1
41	1459	" " " " " screw	タ 7-3止ネジ	2
42	201888	" " guide collar	タ 7-4	2
43	1457	" " " " screw	タ 7-4止ネジ	4
44	201889	Adjustable work support clamp	タ 7-5	1
45	201890	Work support rod	タ 7-6	1
46	5117	" " " screw	タ 7-6止ネジ	6
47	201891	" " " mount bracket	タ 7-7	2
48	5180	" " " " " wood screw	タ 7-7止ネジ(木ネジ)	4
49	201865	Edge guide	当定規	1
50	1285	" " screw	タ 止ネジ	1



LIST OF GAUGE PARTS

ゲージパーツ表

Model 機種	Needle gauge 針 中	Ref. No. 参照番号	Needle clamp 針 体	Ref. No. 参照番号	Needle plate 針 板	Ref. No. 参照番号	Presser foot 押 工	Ref. No. 参照番号	Main feed dog 主送り歯	Ref. No. 参照番号	Differential feed dog 差動送り歯
DWM-320	3.2mm	1	201785A	3	201815	9	201833A	16	201645A	20	201647A
	4.0mm	1	201786A	3	201816	9	201834A	16	201645A	20	201647A
	4.8mm	1	201850	3	201817	9	201835A	16	201645A	20	201647A
	5.6mm	1	201851	3	201818	9	201836A	17	201847	21	201848
	6.0mm	1	201852	3	201819	9	201837A	17	201847	21	201848
DWM-330	1.8mm	2	201854	4	201821	10	201843A	16	201645A	20	201647A
	5.6mm	2	201855	4	201822	10	201844A	17	201847	21	201848
	6.0mm	2	201536A	4	201823	10	201845A	17	201847	21	201848
DWM-320L	3.2mm	1	201785A	7	201893	13	201901A	18	201896	22	201898
	4.0mm	1	201786A	7	201894	13	201902A	18	201896	22	201898
	4.8mm	1	201850	7	201895	13	201903A	19	201897	23	201899
DVM-220	3.2mm	1	201785A	5	200900	11	201826A	16	201645A	20	201647A
	4.0mm	1	201786A	5	200991	11	201827A	16	201645A	20	201647A
	4.8mm	1	201850	5	200992	11	201828A	16	201645A	20	201647A
	5.6mm	1	201851	5	200993	11	201829A	17	201847	21	201848
	6.0mm	1	201852	5	200994	11	201830A	17	201847	21	201848
DVM-230	4.8mm	2	201854	6	200996	12	201839A	16	201645A	20	201647A
	5.6mm	2	201855	6	200997	12	201840A	17	201847	21	201848
	6.0mm	2	201536A	6	200998	12	201841A	17	201847	21	201848
DVM-220S	3.2mm	1	201785A	8	201981	15	201988	16	201645A	20	201647A
	4.0mm	1	201786A	8	201857	15	201989	16	201645A	20	201647A
	4.8mm	1	201850	8	201858	15	201990	16	201645A	20	201647A
DVM-220L	3.2mm	1	201785A	7	201893	14	201656A	18	201896	22	201898
	4.0mm	1	201786A	7	201894	14	201998A	18	201896	22	201898
	4.8mm	1	201850	7	201895	14	201657A	19	201897	23	201899



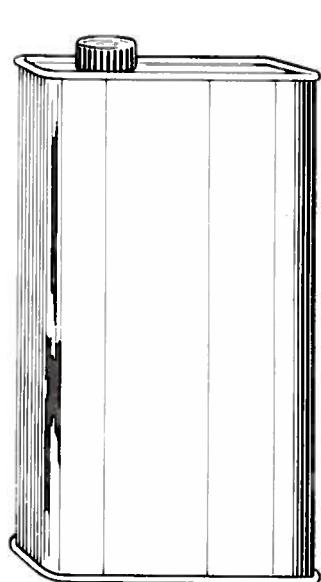
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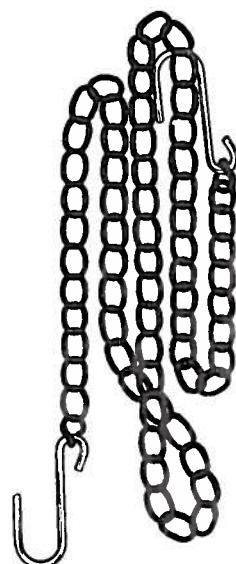
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3



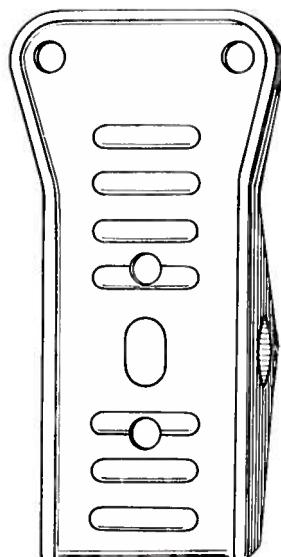
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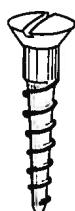
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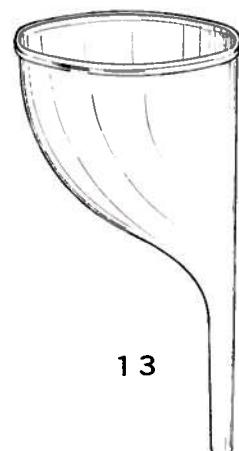
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17

ACCESSORIES

付 属 品

Ref. No. 参照番号	Parts No. 部品番号	Name 名 称	名 称	Qt. 数量
1	127	Screw driver (large)	ドライバー (大)	1
2	128	Screw driver (medium)	ク (中)	1
3	129	Screw driver (small)	ク (小)	1
4	133	Oil container (750cc)	油缶 (750cc入り)	1
5	126	Treadle chain	クサリ	1
6	132	Oiler	油サシ	1
7	121	Treadle	靴 (組)	1
8	119	" wood screw	ク 用木ネジ	2
9	130A-9.5	Combination wrench (9.5mm)	スバナ9.5mm	1
10	130A-7	Combination wrench (7mm)	ク 7 mm	1
11	130A-6	Combination wrench (6mm)	ク 6 mm	1
12	130A-5	Combination wrench (5mm)	ク 5 mm	1
13	135A	Oil funnel	ジョウゴ	1
14	131A	Tweezers	ピンセット	1
15	5019	Oil pan wood screw	オイルパン据付用木ネジ	2
16	201228	" " " " washer	ク	座金
17	DVx1	Needle, type DVx1, size #11	針#11	10

NUMERICAL INDEX OF PARTS

部品番号索引

Parts No.	Page	Ref. No.												
部品番号	頁	参照番号												
3-2	13	9	1457-1	5	18	5051	3	2	5210	29	45	201531	5	8
11-1	31	15	1457-1	11	63	5060	5	28	5210	29	48	201532	5	9
26-1	19	14	1457-1	15	52	5060	9	28	5210	29	51	201533	5	11
28-1	9	35	1457-1	15	54	5060	11	50	5210	29	54	201535	5	14
28-1	21	38	1457-1	21	50	5060	13	31	5266	9	23	201536A	37	2
31-1	7	57	1458	5	21	5060	15	37	101111	7	40	201537	5	15
32-2	19	29	1458	9	44	5060	17	16	101111	11	90	201538	5	17
32-2	19	32	1458	17	10	5060	19	4	101111	21	57	201539	5	20
46-1	17	26	1458	19	8	5060	19	17	101111	31	5	201541	5	22
87-1	35	35	1458	21	44	5064	5	16	101113	7	41	201542A	5	24
89-1	9	36	1459	11	59	5064	9	38	101113	11	91	201543A	5	26
89-1	21	37	1459	13	11	5077	11	67	101113	21	55	201544	5	29
119	39	8	1459	25	37	5091	25	56	101113	31	6	201545	7	31
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126	39	5	1732	7	33	5092	27	6	137113	31	7	201549B	7	34
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129	39	3	2022	3	19	5104	13	14	137142	15	60	201553	7	38
130A-5	39	12	2022	11	56	5105	13	16	137142	21	53	201553	31	3
130A-6	39	11	2022	15	44	5106	13	18	137142	31	18	201554	21	58
130A-7	39	10	2022-4	9	9	5107	13	22	192090	19	31	201554	31	4
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1206	21	42	3091	27	17	5119	25	48	201228	39	16	201585	9	42
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Parts No.	Page	Ref. No.									
部品番号	頁	参照番号									
201612	21	60	201707	23	10	201835A	37	9	201952	27	25
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201650	15	51	201758	27	20	201880	33	26	201998A	37	14
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201654	15	58	201768	19	10	201884	35	33	202176	29	41
201655	15	59	201771	29	37	201885	35	37	202176	29	44
201656A	37	14	201772	29	40	201886	35	39	202176	29	47
201657A	37	14	201774	29	49	201887	35	40	202176	29	50
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201673	17	21	201809A A	3	9	201901A	37	13			
201674	17	22	201810	3	11	201902A	37	13			
201675	17	23	201815	37	3	201903A	37	13			
201676	17	25	201816	37	3	201910	31	23			
201677	19	1	201817	37	3	201911	31	11			
201678A	19	3	201818	37	3	201912	31	12			
201681B	19	5	201819	37	3	201913	31	14			
201683C	19	6	201821	37	4	201914	31	16			
201685A	19	22	201822	37	4	201915	31	19			
201688	19	9	201823	37	4	201918	31	21			
201689	19	13	201826A	37	11	201943	1	6			
201691A	19	24	201827A	37	11	201944	31	1			
201692B	19	15	201828A	37	11	201945	31	26			
201703	31	27	201829A	37	11	201947	31	9			
201704	23	5	201830A	37	11	201948	33	1			
201705	23	6	201833A	37	9	201950	5	4			
201706	23	8	201834A	37	9	201951	27	23			